## Lecture 5

## The Thermal Flame Theory

In 1938 Zeldovich and Frank-Kamenetzki develops the classical example of an asymptotic description of the structure of a premixed flame

Presequisite: single one-step reaction

$$
\nu_{\mathrm{F}}^{\prime} \mathrm{F}+\nu_{\mathrm{O}_{2}}^{\prime} \mathrm{O}_{2} \rightarrow \nu_{\mathrm{P}}^{\prime \prime} \mathrm{P} .
$$

We will assume that reaction rate is first order with respect to fuel and to oxygen

$$
\omega=B \frac{\rho Y_{\mathrm{F}}}{W_{\mathrm{F}}} \frac{\rho Y_{\mathrm{O}_{2}}}{W_{\mathrm{O}_{2}}} \exp \left(\frac{-E}{\mathcal{R} T}\right)
$$

Alternative forms, in particular a rate which is first order with respect to the fuel only, may also be considered.

We will show that this case will be contained as a limit for lean flames in the expression above.

The most important feature in $\quad \omega=B \frac{\rho Y_{\mathrm{F}}}{W_{\mathrm{F}}} \frac{\rho Y_{\mathrm{O}_{2}}}{W_{\mathrm{O}_{2}}} \exp \left(\frac{-E}{\mathcal{R} T}\right)$
is the Arrhenius type temperature dependence.

The activation energy $E$ is assumed to be large.
Both the activation energy and the frequency factor $B$ are adjustable parameters and cannot be deduced from elementary kinetic data.

The one-step model has widely been used in descriptions of flame stability, where it essentially serves as model that produces a thin flame with a strong temperature sensitivity.

In this lecture we will derive an explicit expression for the burning velocity.

This is to be compared in Lecture 7 to results derived from a four-step reduced mechanism for methane-air flames.

Flame structure schematically
$\qquad$

Since the reaction is assumed to be irreversible, the reaction rate must vanish in the burnt gas.
 the oxidizer for rich flames and both for stoichiometric flames.

This leads to the condition in the burnt gas:

$$
Y_{F, b} \cdot Y_{\mathrm{O}_{2}, b}=0 .
$$

The combustion of the reactants in the reaction zone leads to an increase in temperature and therefore an increase of the reaction rate.

In the asymptotic analysis to be developed, the large temperature dependence of the reaction rate, expressed by the large activation energy will play a crucial role.

Let us assume at first that the diffusion flux can be written as

$$
\boldsymbol{j}_{i}=-\rho D_{i} \operatorname{grad} Y_{i}, \quad D_{i}=D_{i, \mathrm{~N}_{2}},
$$

where Lewis number is unity.

The species balance equation

$$
\rho \frac{\mathrm{D} Y_{i}}{\mathrm{D} t}=\frac{1}{\mathrm{Le}_{i}} \operatorname{div}\left(\frac{\lambda}{c_{p}} \operatorname{grad} Y_{i}\right)+W_{i} \sum_{l=1}^{r} \nu_{i l} \omega_{l}
$$

now is considered for the mass fractions of fuel and oxygen

Fuel

$$
\rho_{u} s_{L} \frac{\mathrm{~d} Y_{\mathrm{F}}}{\mathrm{~d} x}=\frac{\mathrm{d}}{\mathrm{~d} x}\left(\frac{\lambda}{c_{p}} \frac{\mathrm{~d} Y_{\mathrm{F}}}{\mathrm{~d} x}\right)-\nu_{\mathrm{F}}^{\prime} W_{\mathrm{F}} \omega
$$

Oxygen

$$
\rho_{u} s_{L} \frac{\mathrm{~d} Y_{\mathrm{O}_{2}}}{\mathrm{~d} x}=\frac{\mathrm{d}}{\mathrm{~d} x}\left(\frac{\lambda}{c_{p}} \frac{\mathrm{~d} Y_{\mathrm{O}_{2}}}{\mathrm{~d} x}\right)-\nu_{\mathrm{O}_{2}}^{\prime} W_{\mathrm{O}_{2}} \omega .
$$

The temperature equation

$$
\rho \frac{\mathrm{D} T}{\mathrm{D} t}=\frac{1}{c_{p}} \frac{\mathrm{D} p}{\mathrm{D} t}+\operatorname{div}\left(\frac{\lambda}{c_{p}} \operatorname{grad} T\right)+\sum_{l=1}^{r} \frac{Q_{l}}{c_{p}} \omega_{l}+\frac{\dot{q}_{R}}{c_{p}}
$$

using $\rho u=\rho_{u} s_{L}$ yields

$$
\rho_{u} s_{L} \frac{\mathrm{~d} T}{\mathrm{~d} x}=\frac{\mathrm{d}}{\mathrm{~d} x}\left(\frac{\lambda}{c_{p}} \frac{\mathrm{~d} T}{\mathrm{~d} x}\right)-\frac{Q}{c_{p}} \omega .
$$

These can be combined with the species equations in the form

$$
\begin{aligned}
Y_{\mathrm{F}} & =-\frac{\nu_{\mathrm{F}}^{\prime} W_{\mathrm{F}} c_{p}}{Q}\left(T-T_{b}\right)+Y_{\mathrm{F}, b} \\
Y_{\mathrm{O}_{2}} & =-\frac{\nu_{\mathrm{O}_{2}}^{\prime} W_{\mathrm{O}_{2}} c_{p}}{Q}\left(T-T_{b}\right)+Y_{\mathrm{O}_{2}, b}
\end{aligned}
$$

Here $Q$ and $c_{p}$ have been assumed constant for simplicity.

In the small Mach number limit from the momentum equation one obtains the solution

$$
p=\mathrm{const} .
$$

With the aid of the thermal equation of state the fuel and oxidizer mass fractions, the density , the thermal conductivity as well as the reaction rate can be expressed as a function of temperature.

Again one obtains the solution of the continuity equation. $\quad \rho u=\rho_{u} s_{L}$,

The only differential equation remaining describes the temperature profiles in $x$ direction.

$$
\rho_{u} s_{L} \frac{\mathrm{~d} T}{\mathrm{~d} x}=\frac{\mathrm{d}}{\mathrm{~d} x}\left(\frac{\lambda}{c_{p}} \frac{\mathrm{~d} T}{\mathrm{~d} x}\right)-\frac{Q}{c_{p}} \omega
$$

Zeldovich and Frank-Kamenetzki introduce the following assumptions introducing the ignition temperature $T_{i}$ :

1. in the preheat zone, $T \leq T_{i}$, no reactions take place, therefore $\omega=0$ is assumed.

2 . in the reaction zone $\mathrm{T} \geq T_{i}$, the convective term in the temperature equation can be neglected compared to the diffusion and the reaction term.

In the preheat zone, $T \leq T_{i}$, with $\omega=0$ the temperature equation can be integrated Considering the boundary condition

$$
\left.\frac{\mathrm{d} T}{\mathrm{~d} x}\right|_{x \rightarrow-\infty}=0 \quad \text { and }\left.\quad T\right|_{x \rightarrow-\infty}=T_{u}
$$

we achieve for the first derivative

$$
\frac{\mathrm{d} T}{\mathrm{~d} x}=\frac{c_{p} \rho_{u} s_{L}}{\lambda}\left(T-T_{u}\right)
$$

With the second assumption the temperature equation can be integrated for a first time, if the temperature $T$ is introduced as an independent variable.

One substitutes the heat conduction term with

$$
\frac{\mathrm{d}}{\mathrm{~d} x}\left(\frac{\lambda}{c_{p}} \frac{\mathrm{~d} T}{\mathrm{~d} x}\right)=\frac{\mathrm{d} T}{\mathrm{~d} x} \frac{\mathrm{~d}}{\mathrm{~d} T}\left(\frac{\lambda}{c_{p}} \frac{\mathrm{~d} T}{\mathrm{~d} x}\right)=\frac{c_{p}}{\lambda} \frac{1}{2} \frac{\mathrm{~d}}{\mathrm{~d} T}\left(\frac{\lambda}{c_{p}} \frac{\mathrm{~d} T}{\mathrm{~d} x}\right)^{2}
$$

After multiplication with $\lambda / c_{p}$ it follows

$$
\frac{1}{2} \frac{\mathrm{~d}}{\mathrm{~d} T}\left(\frac{\lambda}{c_{p}} \frac{\mathrm{~d} T}{\mathrm{~d} x}\right)^{2}=-\frac{(-\Delta H) \lambda}{c_{p}^{2}} \omega(T)
$$

With the boundary conditions at $\mathrm{x}=\infty$

$$
\left.\frac{\mathrm{d} T}{\mathrm{~d} x}\right|_{x \rightarrow+\infty}=0 \quad \text { and }\left.\quad T\right|_{x \rightarrow+\infty}=T_{b}
$$

this equation can be integrated for a first time

$$
\frac{\mathrm{d} T}{\mathrm{~d} x}=\sqrt{2 \frac{(-\Delta H)}{\lambda^{2}} \int_{T}^{T_{b}} \lambda \omega(T) \mathrm{d} T}
$$

Now at the position $x_{i}$ for $T=T_{i}$ Zeldovich and Frank-Kamenetzki equalize the derivatives of the preheat zone,

$$
\frac{\mathrm{d} T}{\mathrm{~d} x}=\frac{c_{p} \rho_{u} s_{L}}{\lambda}\left(T-T_{u}\right)
$$

and the reaction zone,

$$
\frac{\mathrm{d} T}{\mathrm{~d} x}=\sqrt{2 \frac{(-\Delta H)}{\lambda^{2}} \int_{T}^{T_{b}} \lambda \omega(T) \mathrm{d} T}
$$

This yields an equation for the burning velocity

$$
\frac{c_{p} \rho_{u} s_{L}}{\lambda_{i}}\left(T_{i}-T_{u}\right)=\sqrt{2 \frac{(-\Delta H)}{\lambda_{i}^{2}} \int_{T_{i}}^{T_{b}} \lambda \omega(T) \mathrm{d} T}
$$

An analysis of the integral in closed form is only possible, if further simplifying assumptions are introduced.

Expanding the term in the exponent

$$
\omega=B \frac{\rho Y_{\mathrm{F}}}{W_{\mathrm{F}}} \frac{\rho Y_{\mathrm{O}_{2}}}{W_{\mathrm{O}_{2}}} \exp \left(\frac{-E}{\mathcal{R} T}\right)
$$

in a series around $T_{b}$ and neglecting higher order terms, one obtains

$$
-\frac{E}{\mathcal{R} T}=-\frac{E}{\mathcal{R} T_{b}}+\frac{E\left(T-T_{b}\right)}{\mathcal{R} T_{b}^{2}} .
$$

Since in the reaction zone $T$ and $T_{b}$ are only slightly different, it is meaningful to introduce the dimensionless temperature

$$
\Theta=\frac{E\left(T-T_{b}\right)}{\mathcal{R} T_{b}^{2}},
$$

which stays of the order $\mathcal{O}(1)$ for large $\Theta=\frac{E}{\mathcal{R} T_{b}^{2}}$.

In the reaction zone for $T \approx T_{b}$ in first approximation the material properties are also constant

$$
\rho=\rho_{b}, \lambda=\lambda_{b}
$$

Considering

$$
Y_{\mathrm{F}, b} \cdot Y_{\mathrm{O}_{2}, b}=0
$$

and

$$
\begin{aligned}
\rho_{u} s_{L} \frac{\mathrm{~d} Y_{\mathrm{F}}}{\mathrm{~d} x} & =\frac{\mathrm{d}}{\mathrm{~d} x}\left(\frac{\lambda}{c_{p}} \frac{\mathrm{~d} Y_{\mathrm{F}}}{\mathrm{~d} x}\right)-\nu_{\mathrm{F}}^{\prime} W_{\mathrm{F}} \omega \\
\rho_{u} s_{L} \frac{\mathrm{~d} Y_{\mathrm{O}_{2}}}{\mathrm{~d} x} & =\frac{\mathrm{d}}{\mathrm{~d} x}\left(\frac{\lambda}{c_{p}} \frac{\mathrm{~d} Y_{\mathrm{O}_{2}}}{\mathrm{~d} x}\right)-\nu_{\mathrm{O}_{2}}^{\prime} W_{\mathrm{O}_{2}} \omega
\end{aligned}
$$

the reaction rate can be written as

$$
\omega=B \rho_{b}^{2} \frac{c_{p} \mathcal{R} T_{b}^{2}}{(-\Delta H) E} \exp \left(-\frac{E}{\mathcal{R} T_{b}}\right)\left[-\left(\frac{\nu_{\mathrm{F}}^{\prime} Y_{\mathrm{O}_{2}, b}}{M_{\mathrm{O}_{2}}}+\frac{\nu_{\mathrm{O}_{2}}^{\prime} Y_{\mathrm{F}, b}}{M_{\mathrm{F}}}\right) \Theta+\frac{\nu_{\mathrm{O}_{2}}^{\prime} \nu_{\mathrm{F}}^{\prime} c_{p} \mathcal{R} T_{b}^{2}}{(-\Delta H) E} \Theta^{2}\right] \exp \Theta
$$

Integration yields

$$
\begin{aligned}
& \int_{T_{i}}^{T_{b}} \lambda \omega \mathrm{~d} T=\lambda_{b} \frac{\mathcal{R} T_{b}^{2}}{E} \int_{\Theta_{i}}^{0} w(\Theta) d \Theta \\
& =\frac{\lambda_{b} B \rho_{b}^{2} c_{p} \mathcal{R}^{2} T_{b}^{4}}{(-\Delta H) E} \exp \left(-\frac{E}{\mathcal{R} T_{b}}\right)\left[\left(\frac{\nu_{\mathrm{F}}^{\prime} Y_{\mathrm{O}_{2}, b}}{M_{\mathrm{O}_{2}}}+\frac{\nu_{\mathrm{O}_{2}}^{\prime} Y_{\mathrm{F}, b}}{M_{\mathrm{F}}}\right)\left(1+\left(\Theta_{i}-1\right) \exp \Theta_{i}\right)\right. \\
& \left.\quad+2 \frac{\nu_{\mathrm{O}_{2}}^{\prime} \nu_{\mathrm{F}}^{\prime} c_{p} \mathcal{R} T_{b}^{2}}{(-\Delta H) E}\left(1-\left(1-\Theta_{i}+\frac{\Theta_{i}^{2}}{2}\right) \exp \Theta_{i}\right)\right]
\end{aligned}
$$

Now a consideration is introduced which is obvious only for an asymptotic expansion for large activation energy and the matching process to adjust the solutions from the preheat zone and the reaction zone.

In the integral $\Theta_{i}$ is substituted by $\Theta_{u}$, which may be interpreted as the assumption that the solution of the reaction zone is valid far into the preheat zone.

That is equivalent with the physical conception that underneath the temperature $T_{i}$ the integral

$$
\int_{T_{i}}^{T_{b}} \lambda \omega \mathrm{~d} T=\lambda_{b} \frac{\mathcal{R} T_{b}^{2}}{E} \int_{\Theta_{i}}^{0} w(\Theta) d \Theta
$$

is negligible because of the strong dependence of the reaction rate on temperature for which reason it makes no difference whether integration is performed between $T_{i}$ and $T_{b}$ or $T_{u}$ and $T_{b}$.

Since $\Theta_{u}$ takes large negative values for large activation energies, in all terms containing $\exp \Theta_{u}, \Theta_{u}$ will finally be replaced by $-\infty$, so that they disappear.

On the other hand on the left side of

$$
\frac{c_{p} \rho_{u} s_{L}}{\lambda_{i}}\left(T_{i}-T_{u}\right)=\sqrt{2 \frac{(-\Delta H)}{\lambda_{i}^{2}} \int_{T_{i}}^{T_{b}} \lambda \omega(T) \mathrm{d} T}
$$

$T_{i}$ is replaced by $T_{b}$ and $\lambda_{i}$ by $\lambda b$.

This implies the concept that the reaction zone is so thin, that the preheat zone is stretching till $T_{b}$ and that $T_{i}$ is hardly distinguishable from $T_{b}$.

The Equation above reads

$$
\begin{aligned}
\rho_{u} s_{L} & =\sqrt{2 \frac{B \rho_{b}^{2} \lambda_{b} \mathcal{R}^{2} T_{b}^{4}}{c_{p}\left(T_{b}-T_{u}\right)^{2} E^{2}} \exp \left(-\frac{E}{\mathcal{R} T_{b}}\right) S} \\
S & =\frac{\nu_{\mathrm{F}}^{\prime} Y_{\mathrm{O}_{2}, b}}{M_{\mathrm{O}_{2}}}+\frac{\nu_{\mathrm{O}_{2}}^{\prime} Y_{\mathrm{F}, b}}{M_{\mathrm{F}}}+\frac{2 \nu_{\mathrm{O}_{2}}^{\prime} \nu_{\mathrm{F}}^{\prime} c_{p} \mathcal{R} T_{b}^{2}}{(-\Delta H) E}
\end{aligned}
$$

The contribution of the individual terms in $S$ depends strongly on the equivalence ratio $\phi=1 / \lambda$ :

In very lean or very fat mixtures respectively $Y_{\mathrm{O}_{2}, b}$ or $Y_{\mathrm{F}, b}$ are large, while both vanish for stoichiometric mixtures.

Therefore in stoichiometric mixtures the last term is predominant. It holds

$$
S=\left\{\begin{array}{lll}
\frac{\nu_{\mathrm{F}}^{\prime} Y_{\mathrm{O}_{2}, b}}{M_{\mathrm{O}_{2}}} & \text { für } & \phi \ll 1, \\
\frac{2 \nu_{\mathrm{O}_{2}}^{\prime} \nu_{\mathrm{F}}^{\prime} c_{p} \mathcal{R} T_{b}^{2}}{(-\Delta H) E} & \text { für } & \phi=1, \\
\frac{\nu_{\mathrm{O}_{2}}^{\prime} Y_{\mathrm{F}, b}}{M_{\mathrm{F}}} & \text { für } & \phi \gg 1 .
\end{array}\right.
$$

Finally the assumptions introduced should be summarized:

1. In the preheat zone the reaction rate is neglected.
2. In the reaction zone the convective term is neglected
3. The reaction rate is approximated by an expansion around $T_{b}$, only the expo-nential term is expanded. Material properties are set constant and evaluated at $T_{b}$
4. The integration over the reaction zone leads to an expression that correspond to an integral between the limits $T=-\infty$ and $T=T_{b}$.
5. Using the solution from the preheat zone the ign. temperature $T_{i}$ is equalized to $T_{b}$.

Originally the thermal flame theory of Zeldovich and Frank-Kamenetzki was not derived for reaction rates in the form of

$$
\nu_{\mathrm{F}}^{\prime} \mathrm{F}+\nu_{\mathrm{O}_{2}}^{\prime} \mathrm{O}_{2} \rightarrow \nu_{\mathrm{P}}^{\prime \prime} \mathrm{P}
$$

being of 1st order both for the fuel and the oxidizer.

Rather several solutions were derived for the reaction rate of 0 th, 1 st and 2 nd order.

The comparison with the result resented here shows that a reaction of 1st order is conform with a very fat or very lean mixture, for which the component in-deficit governs the conversion rate.

In contrast the stoichiometric mixture relates to a reaction of 2nd order, since here both components are rate determining.

## Flame Thickness and Flame Time

Previously we have identified the burning velocity $s_{L}$ as an eigenvalue of the problem, which results from the solution of the one-dimensional balance equations.
Under the assumption of a one step reaction, in which only a chemical time scale has been introduced, and with the assumption of $\mathrm{Le}=a / D=1$, with

$$
\begin{aligned}
\rho_{u} s_{L} & =\sqrt{2 \frac{B \rho_{b}^{2} \lambda_{b} \mathcal{R}^{2} T_{b}^{4}}{c_{p}\left(T_{b}-T_{u}\right)^{2} E^{2}} \exp \left(-\frac{E}{\mathcal{R} T_{b}}\right) S} \\
S & =\frac{\nu_{\mathrm{F}}^{\prime} Y_{\mathrm{O}_{2}, b}}{M_{\mathrm{O}_{2}}}+\frac{\nu_{\mathrm{O}_{2}}^{\prime} Y_{\mathrm{F}, b}}{M_{\mathrm{F}}}+\frac{2 \nu_{\mathrm{O}_{2}}^{\prime} \nu_{\mathrm{F}}^{\prime} c_{p} \mathcal{R} T_{b}^{2}}{(-\Delta H) E} .
\end{aligned}
$$

one obtains a relation for $s_{L}$. which combines the parameters diffusivity and chemical time as

$$
s_{L}=\sqrt{D / t_{c}}
$$

Here the thermal diffusivity $D$ determined with $\rho=\rho_{u}$ and $\lambda=\lambda_{b}$ is defined as

$$
D=\frac{\lambda_{b}}{\rho_{u} c_{\mathrm{p}}}
$$

while the chemical time is given by

$$
t_{c}=\frac{\rho_{u} E^{2}\left(T_{b}-T_{u}\right)^{2}}{2 B \rho_{b}^{2}\left(\mathcal{R} T_{b}^{2}\right)^{2} S} \exp \left(\frac{E}{\mathcal{R} T_{b}}\right)
$$

Here the Zeldovich number, defined by

$$
\mathrm{Ze}=\frac{E\left(T_{b}-T_{u}\right)}{\mathcal{R} T_{b}^{2}}
$$

appears squared.

Since Ze is of the order of 10 , the chemical time $t_{c}$ is by two orders of magnitude larger than a chemical time, which, irrespective of the density ratio $\rho_{u} / \rho_{b}$, would be calculated from the reaction rate for example for very lean flames $\phi \gg 1$ as the reciprocal of

$$
B \frac{\rho Y_{\mathrm{O}_{2}}}{M_{\mathrm{O}_{2}}} \exp \left(\frac{-E}{\mathcal{R} T}\right) \quad \text { bei } \quad T=T_{b}, \rho=\rho_{b}, Y_{\mathrm{O}_{2}}=Y_{\mathrm{O}_{2}, b}
$$

Obviously $t_{c}$ is no time, which is solely determined by chemistry.
$t_{c}$ incorporates the structure of the flame also. This will become apparent, if from dimensional arguments one defines the flame thickness as

$$
\ell_{F}=\frac{D}{s_{L}}=\frac{\lambda_{b}}{c_{\mathrm{p}} \rho_{u} s_{L}}
$$

Then one can further introduce the flame time

$$
t_{F}=\frac{\ell_{F}}{s_{L}}
$$

This is the time, which the flame front requires, to propagate the distance of the thickness of the flame.

The comparison between $s_{L}=\sqrt{D / t_{c}}$ and $\ell_{F}=\frac{D}{s_{L}}=\frac{\lambda_{b}}{c_{\mathrm{p}} \rho_{u} s_{L}}$ up to $t_{F}=\frac{\ell_{F}}{s_{L}}$
show, that $t_{c}$ is equal to the flame time.

$$
t_{c}=\frac{D}{s_{L}^{2}}=\frac{\ell_{F}}{s_{L}}=t_{F}
$$

The flame thickness can be descriptively constructed from the temperature profile.

If one attaches a tangent to the turning point of the temperature profile and determines the intersection with the horizontal line at $T_{u}$ and $T_{b}$, at the abscissa the flame length can be taken.

If one substitutes in

$$
\frac{\mathrm{d} T}{\mathrm{~d} x}=\frac{c_{p} \rho_{u} s_{L}}{\lambda}\left(T-T_{u}\right) .
$$


the left side by $\left(T_{b}-T_{u}\right) / \ell_{F}$ and evaluates the right side at $T=T_{b}$, one obtains in accordance with

$$
\ell_{F}=\frac{D}{s_{L}}=\frac{\lambda_{b}}{c_{\mathrm{p}} \rho_{u} s_{L}}
$$

Below we will introduce a normalized coordinate

$$
x^{*}=\rho_{u} s_{L} \int_{0}^{x} \frac{c_{p}}{\lambda} \mathrm{~d} x
$$

which eliminates all properties from the temperature equation, as will be shown with

$$
\frac{\mathrm{d} T}{\mathrm{~d} x}=\frac{\mathrm{d}^{2} T}{\mathrm{~d} x^{2}}+\omega
$$

This suggests

$$
\rho_{u} s_{L} \int_{0}^{\ell_{F}} \frac{\lambda}{c_{p}} \mathrm{~d} x=1
$$

## Assuming

$$
\lambda / c_{p}=\left(\lambda / c_{p}\right)_{T^{0}}
$$

where $T^{0}$ is the inner layer temperature to be defined in Lecture 6, one obtains a more suitable definition for the flame length

$$
\ell_{F}=\frac{\left(\lambda / c_{p}\right)_{T^{0}}}{\left(\rho s_{L}\right)_{u}}
$$

Since the reaction zone was assumed to be thin, the flame thickness hence describes the thickness of the preheat zone of the flame structure.

The flame thickness is a measure for the quenching distance $d$ of a flame.

This is the distance, for whom a flame extinguishes, if it encounters a cold wall.
There is the estimation

$$
d=c \ell_{F}, \quad c=5 \div 6
$$

