# Part III. Magnetics

- 13 Basic Magnetics Theory
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## Chapter 13 Basic Magnetics Theory

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13.1 Review of Basic Magnetics
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13.2 Transformer Modeling
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## Chapter 13 Basic Magnetics Theory

13.5 Several Types of Magnetic Devices, Their *B–H* Loops, and Core vs. Copper Loss

13.5.1 Filter inductor

13.5.4 Coupled inductor

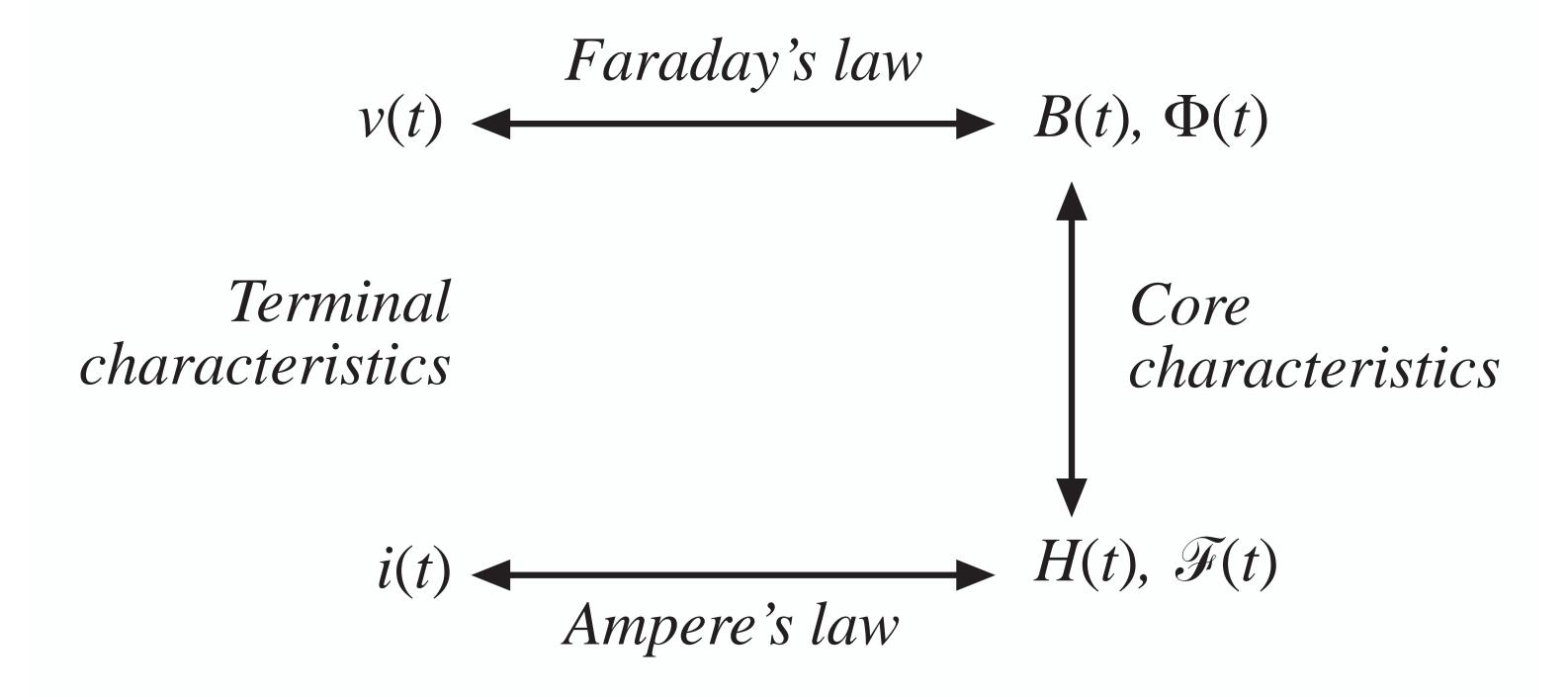
13.5.2 AC inductor

13.5.5 Flyback transformer

13.5.3 Transformer

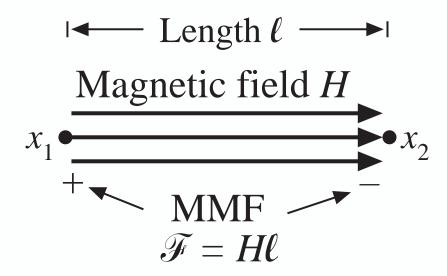
13.6 Summary of Key Points

## 13.1 Review of Basic Magnetics 13.1.1 Basic relationships

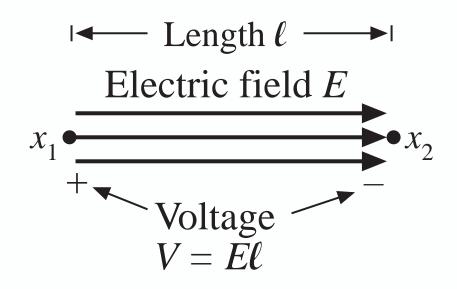


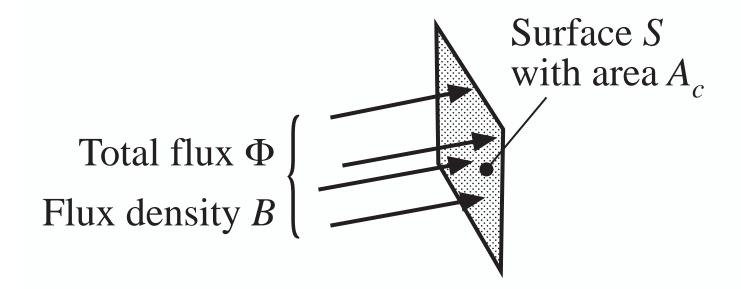
## Basic quantities

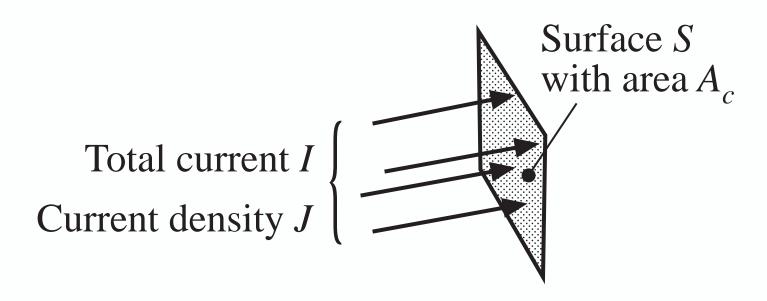
#### Magnetic quantities



#### Electrical quantities



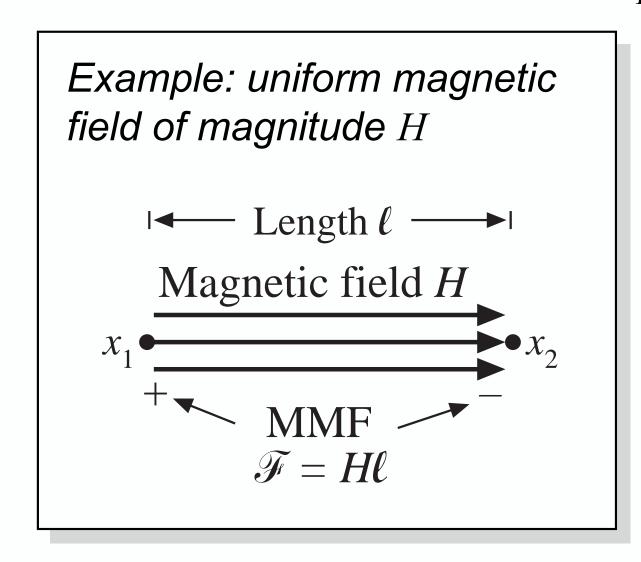


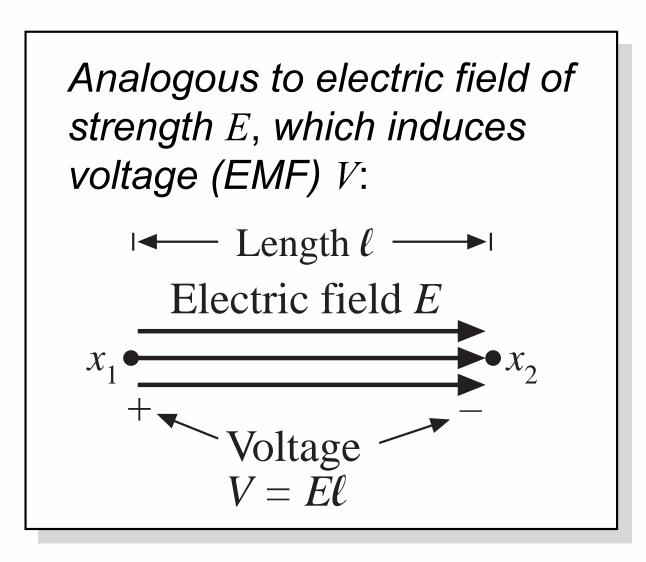


# Magnetic field H and magnetomotive force $\mathscr{F}$

Magnetomotive force (MMF)  $\mathscr{F}$  between points  $x_1$  and  $x_2$  is related to the magnetic field H according to

$$\mathscr{F} = \int_{x_1}^{x_2} \mathbf{H} \cdot d\mathbf{\ell}$$

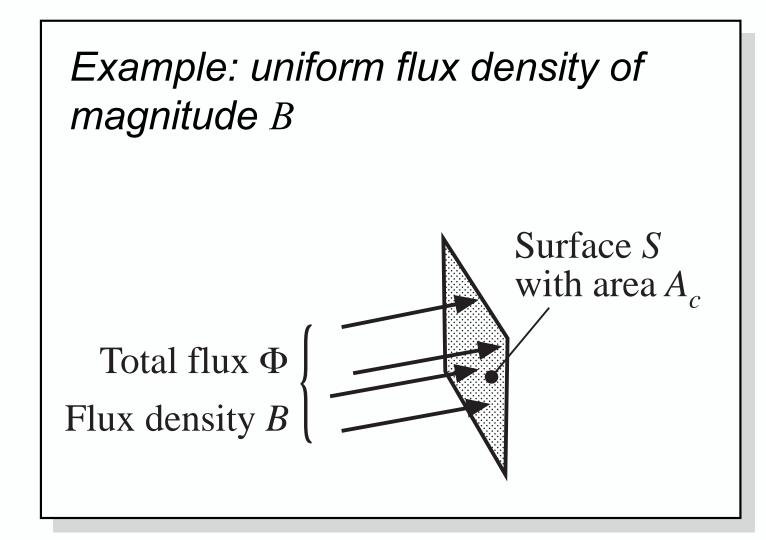




## Flux density B and total flux $\Phi$

The total magnetic flux  $\Phi$  passing through a surface of area  $A_c$  is related to the flux density  $\textbf{\textit{B}}$  according to

$$\Phi = \int_{surface S} \mathbf{B} \cdot d\mathbf{A}$$



Analogous to electrical conductor current density of magnitude J, which leads to total conductor current I:

Surface S with area  $A_c$ Total current I

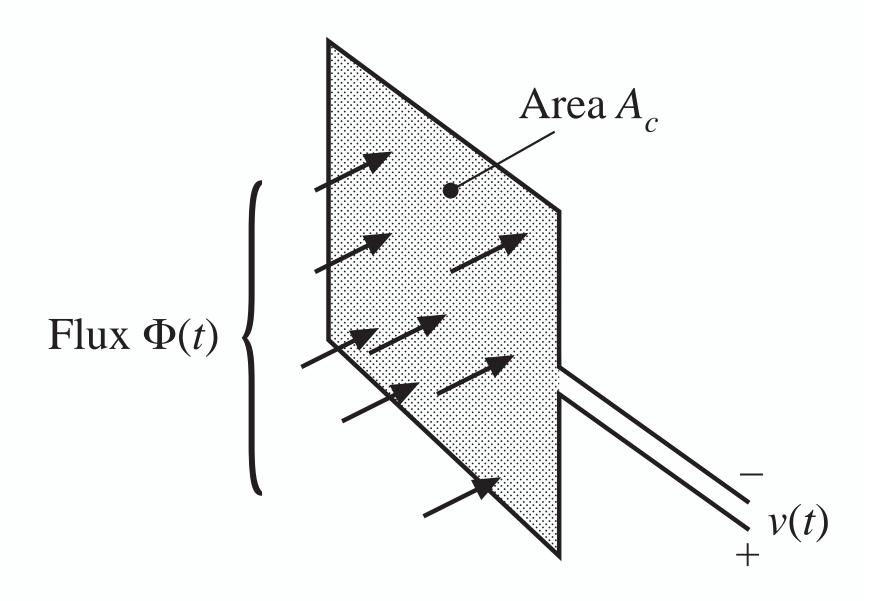
# Faraday's law

Voltage v(t) is induced in a loop of wire by change in the total flux  $\Phi(t)$  passing through the interior of the loop, according to

$$v(t) = \frac{d\Phi(t)}{dt}$$

For uniform flux distribution,  $\Phi(t) = B(t)A_c$  and hence

$$v(t) = A_c \frac{dB(t)}{dt}$$

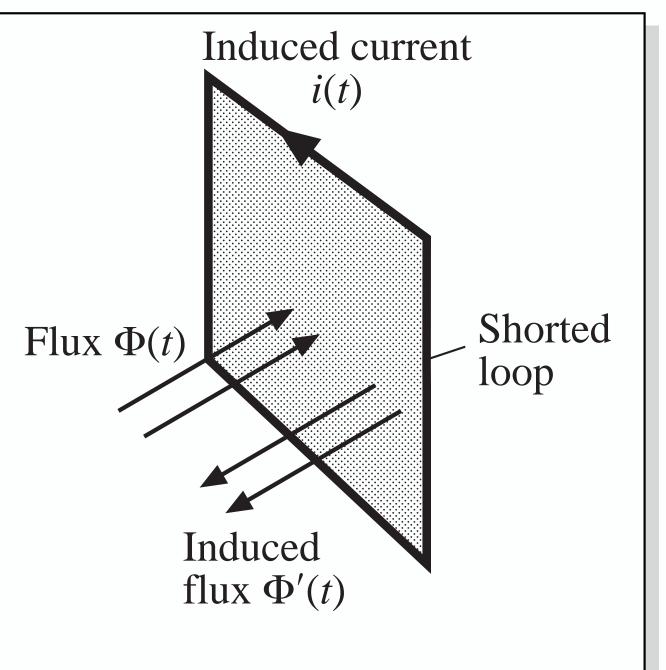


## Lenz's law

The voltage v(t) induced by the changing flux  $\Phi(t)$  is of the polarity that tends to drive a current through the loop to counteract the flux change.

Example: a shorted loop of wire

- Changing flux  $\Phi(t)$  induces a voltage v(t) around the loop
- This voltage, divided by the impedance of the loop conductor, leads to current i(t)
- This current induces a flux  $\Phi'(t)$ , which tends to oppose changes in  $\Phi(t)$



# Ampere's law

The net MMF around a closed path is equal to the total current passing through the interior of the path:

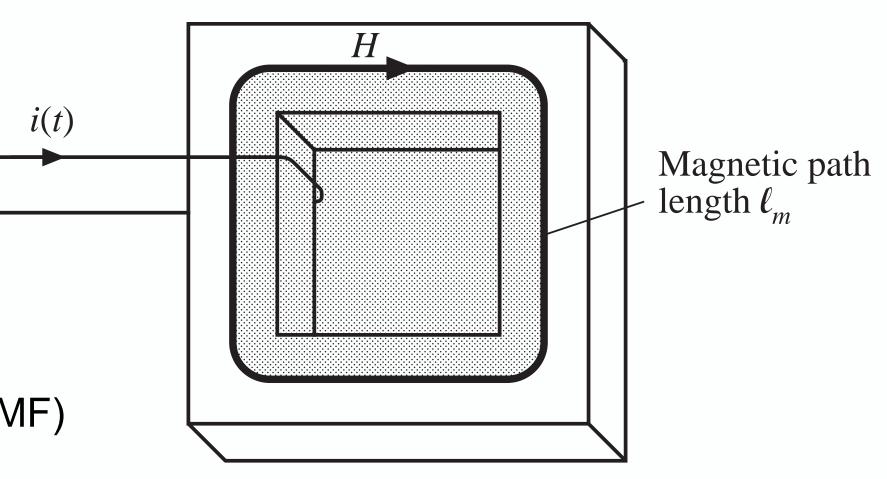
$$\oint H \cdot d\ell = \text{total current passing through interior of path}$$

$$closed path$$

Example: magnetic core. Wire carrying current i(t) passes through core window.

- Illustrated path follows magnetic flux lines around interior of core
- For uniform magnetic field strength H(t), the integral (MMF) is  $H(t)\ell_m$ . So

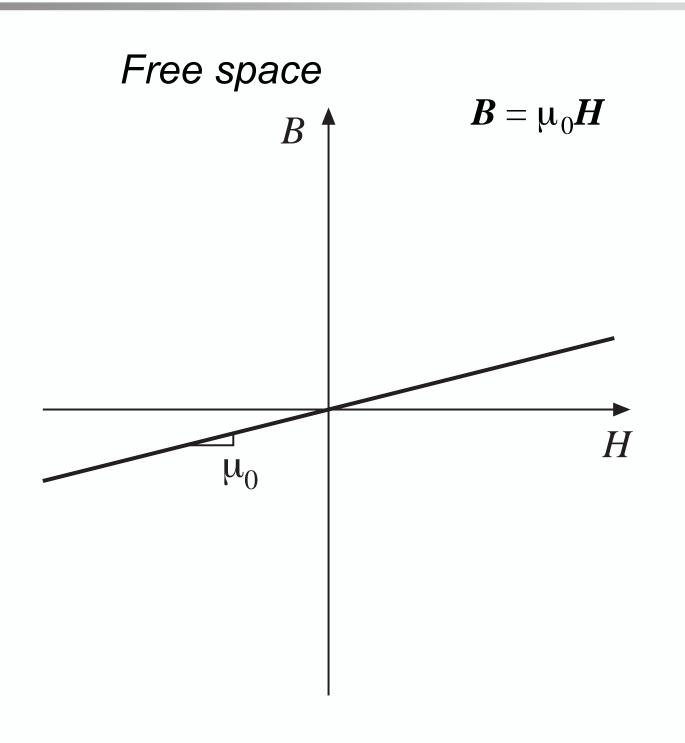
$$\mathscr{F}(t) = H(t)\ell_m = i(t)$$



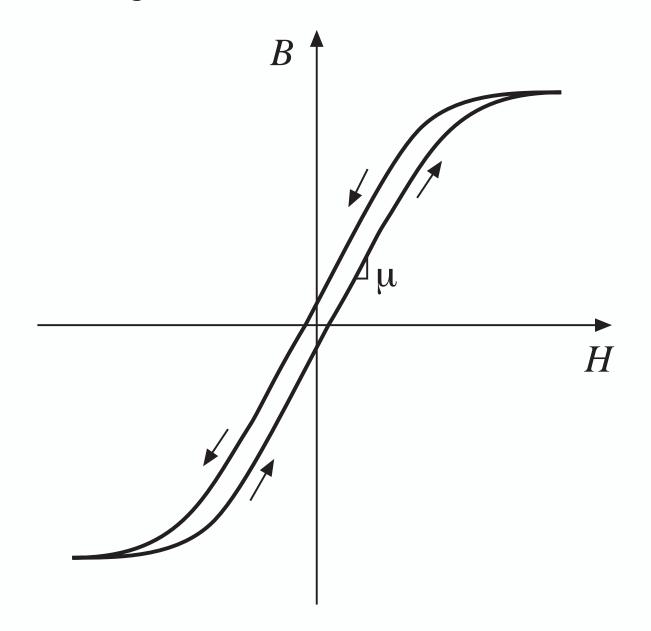
## Ampere's law: discussion

- Relates magnetic field strength H(t) to winding current i(t)
- We can view winding currents as sources of MMF
- Previous example: total MMF around core,  $\mathcal{F}(t) = H(t)\ell_m$ , is equal to the winding current MMF i(t)
- The total MMF around a closed loop, accounting for winding current MMF's, is zero

# Core material characteristics: the relation between *B* and *H*



A magnetic core material

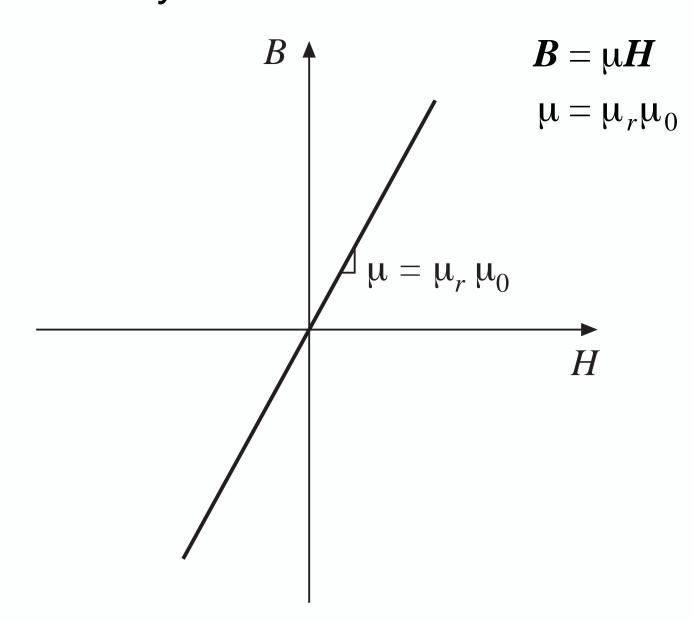


 $\mu_0$  = permeability of free space =  $4\pi \cdot 10^{-7}$  Henries per meter

Highly nonlinear, with hysteresis and saturation

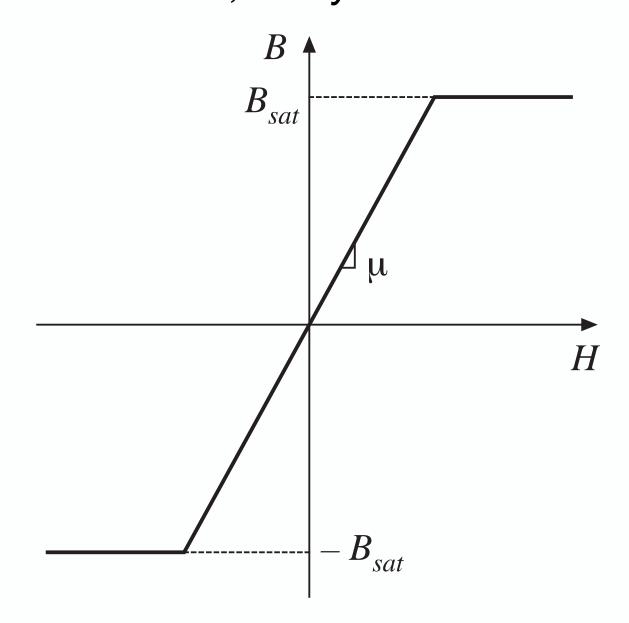
# Piecewise-linear modeling of core material characteristics

### No hysteresis or saturation



Typical  $\mu_r = 10^3$  to  $10^5$ 

### Saturation, no hysteresis



Typical  $B_{sat} = 0.3$  to 0.5T, ferrite 0.5 to 1T, powdered iron 1 to 2T, iron laminations

# Units

Table 12.1. Units for magnetic quantities

quantity	MKS	unrationalized cgs	conversions
core material equation	$B = \mu_0 \; \mu_r \; H$	$B = \mu_{\rm r} H$	
$\boldsymbol{\mathit{B}}$	Tesla	Gauss	$1T = 10^4 G$
H	Ampere / meter	Oersted	$1A/m = 4\pi \cdot 10^{-3} \text{ Oe}$
Φ	Weber	Maxwell	$1Wb = 10^8 Mx$ $1T = 1Wb / m^2$

## Example: a simple inductor

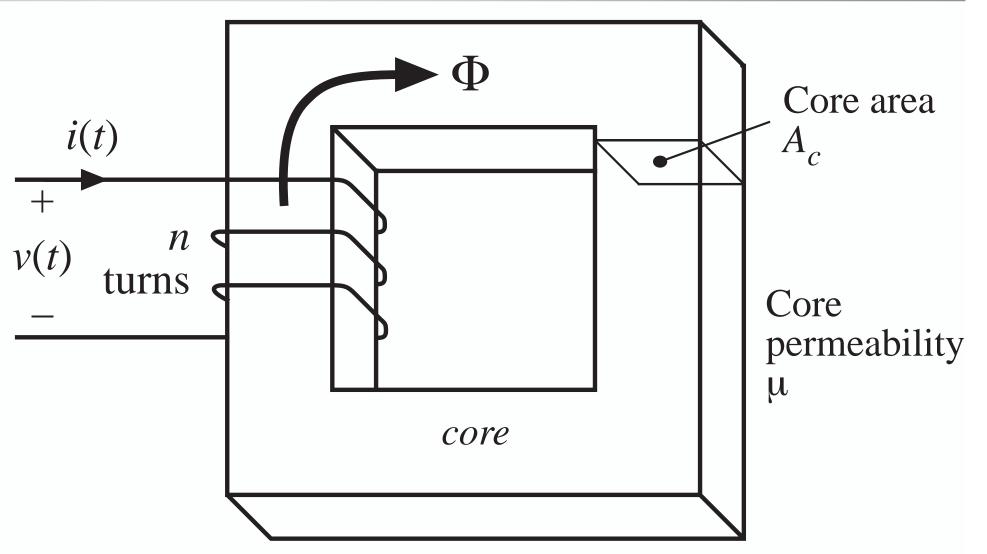
### Faraday's law:

For each turn of wire, we can write

$$v_{turn}(t) = \frac{d\Phi(t)}{dt}$$

Total winding voltage is

$$v(t) = nv_{turn}(t) = n \frac{d\Phi(t)}{dt}$$



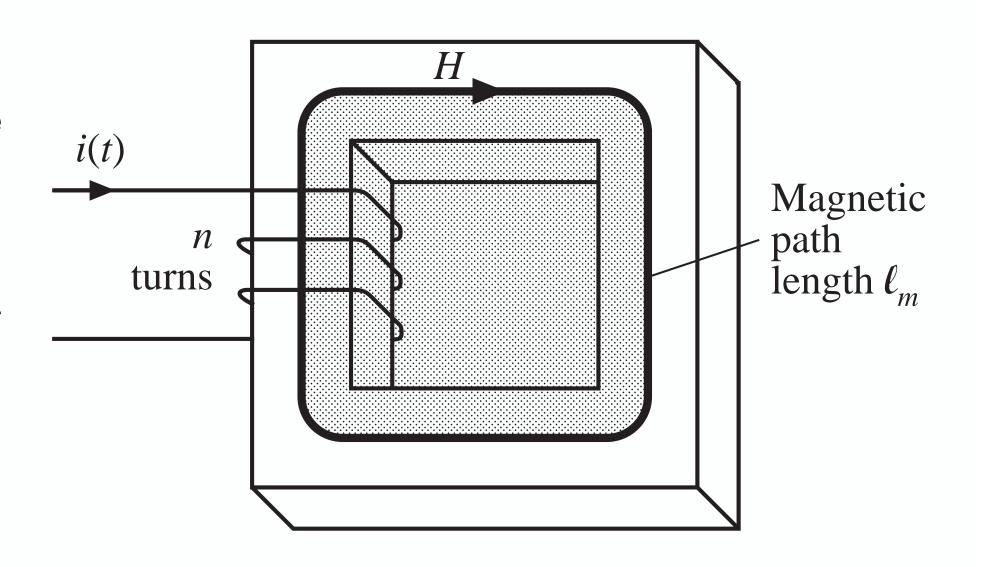
Express in terms of the average flux density  $B(t) = \mathcal{F}(t)/A_c$ 

$$v(t) = nA_c \frac{dB(t)}{dt}$$

## Inductor example: Ampere's law

Choose a closed path which follows the average magnetic field line around the interior of the core. Length of this path is called the *mean magnetic path length*  $\ell_m$ .

For uniform field strength H(t), the core MMF around the path is  $H \ell_m$ .



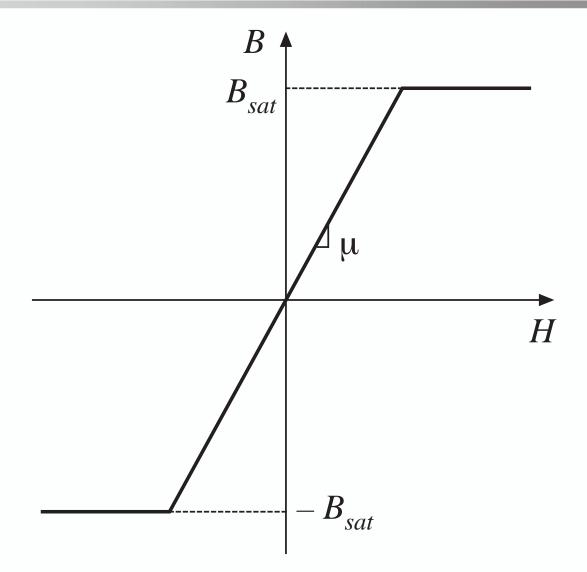
Winding contains n turns of wire, each carrying current i(t). The net current passing through the path interior (i.e., through the core window) is ni(t).

From Ampere's law, we have

$$H(t) \ell_m = n i(t)$$

## Inductor example: core material model

$$B = \begin{cases} B_{sat} & \text{for } H \ge B_{sat}/\mu \\ \mu H & \text{for } |H| < B_{sat}/\mu \\ -B_{sat} & \text{for } H \le -B_{sat}/\mu \end{cases}$$



Find winding current at onset of saturation: substitute  $i = I_{sat}$  and  $H = B_{sat}/\mu$  into equation previously derived via Ampere's law. Result is

$$I_{sat} = \frac{B_{sat}\ell_m}{\mu n}$$

### Electrical terminal characteristics

We have:

Eliminate B and H, and solve for relation between v and i. For  $|i| < I_{sat}$ ,

$$v(t) = \mu n A_c \frac{dH(t)}{dt} \qquad \longrightarrow \qquad v(t) = \frac{\mu n^2 A_c}{\ell_m} \frac{di(t)}{dt}$$

which is of the form

$$v(t) = L \frac{di(t)}{dt} \qquad \text{with} \qquad L = \frac{\mu n^2 A_c}{\ell_m}$$
 —an inductor

For  $|i| > I_{sat}$  the flux density is constant and equal to  $B_{sat}$ . Faraday's law then predicts

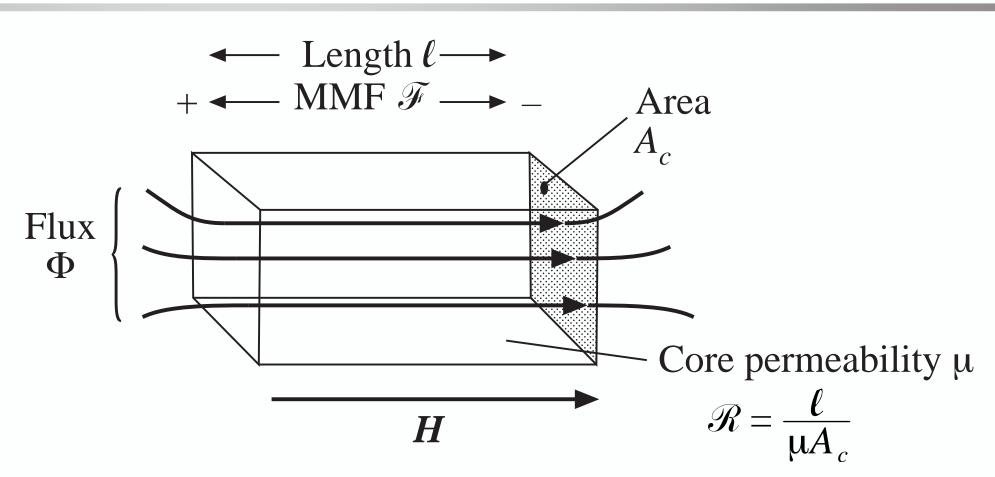
$$v(t) = nA_c \frac{dB_{sat}}{dt} = 0$$
 —saturation leads to short circuit

## 13.1.2 Magnetic circuits

Uniform flux and magnetic field inside a rectangular element:

MMF between ends of element is

$$\mathscr{F} = H\ell$$



Since  $H = B / \mu$  and  $B = \Phi / A_c$ , we can express  $\mathscr{F}$  as

$$\mathscr{F} = \Phi \mathscr{R}$$

with

$$\mathcal{R} = \frac{\ell}{\mu A_c}$$

A corresponding model:

 $\mathcal{R}$  = reluctance of element



# Magnetic circuits: magnetic structures composed of multiple windings and heterogeneous elements

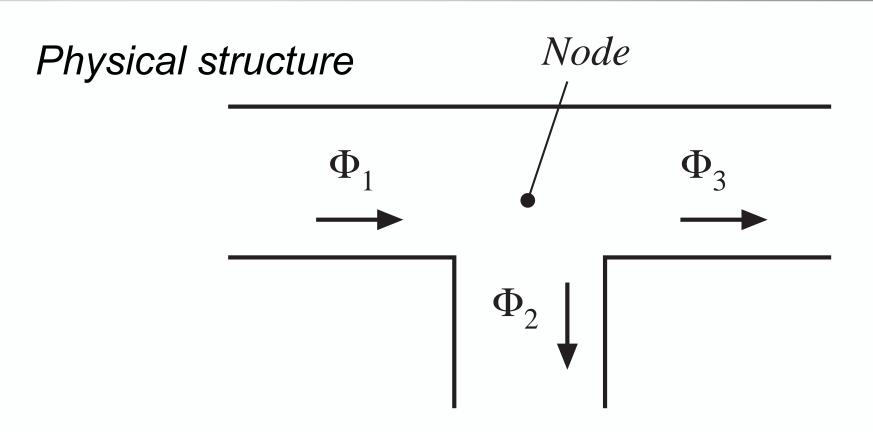
- Represent each element with reluctance
- Windings are sources of MMF
- MMF → voltage, flux → current
- Solve magnetic circuit using Kirchoff's laws, etc.

## Magnetic analog of Kirchoff's current law

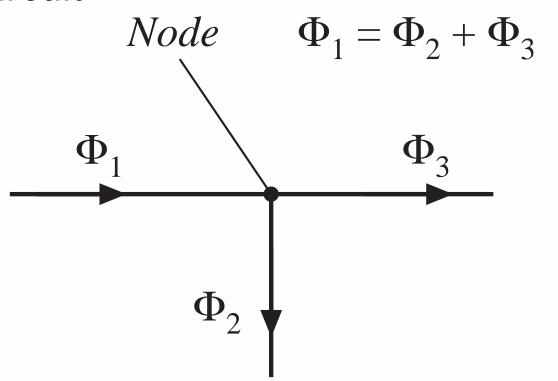
Divergence of  $\mathbf{B} = 0$ 

Flux lines are continuous and cannot end

Total flux entering a node must be zero



Magnetic circuit



## Magnetic analog of Kirchoff's voltage law

Follows from Ampere's law:

$$\oint H \cdot d\ell = \text{total current passing through interior of path}$$

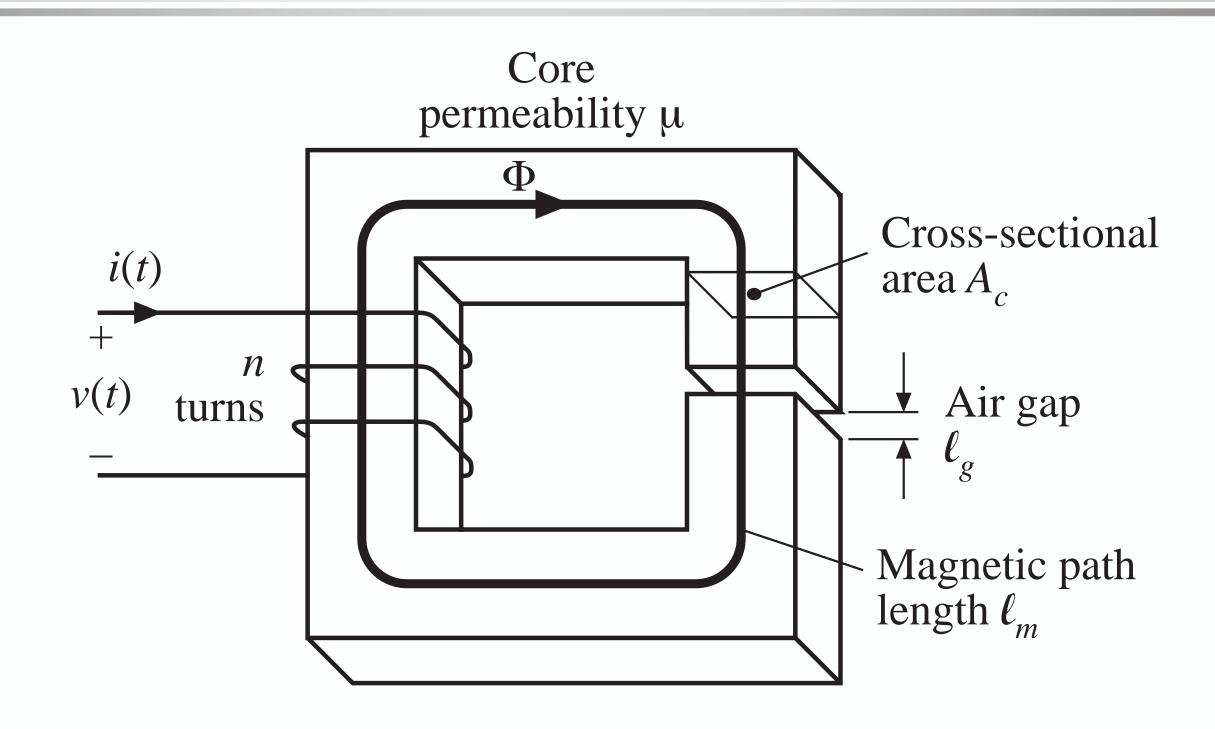
$$closed path$$

Left-hand side: sum of MMF's across the reluctances around the closed path

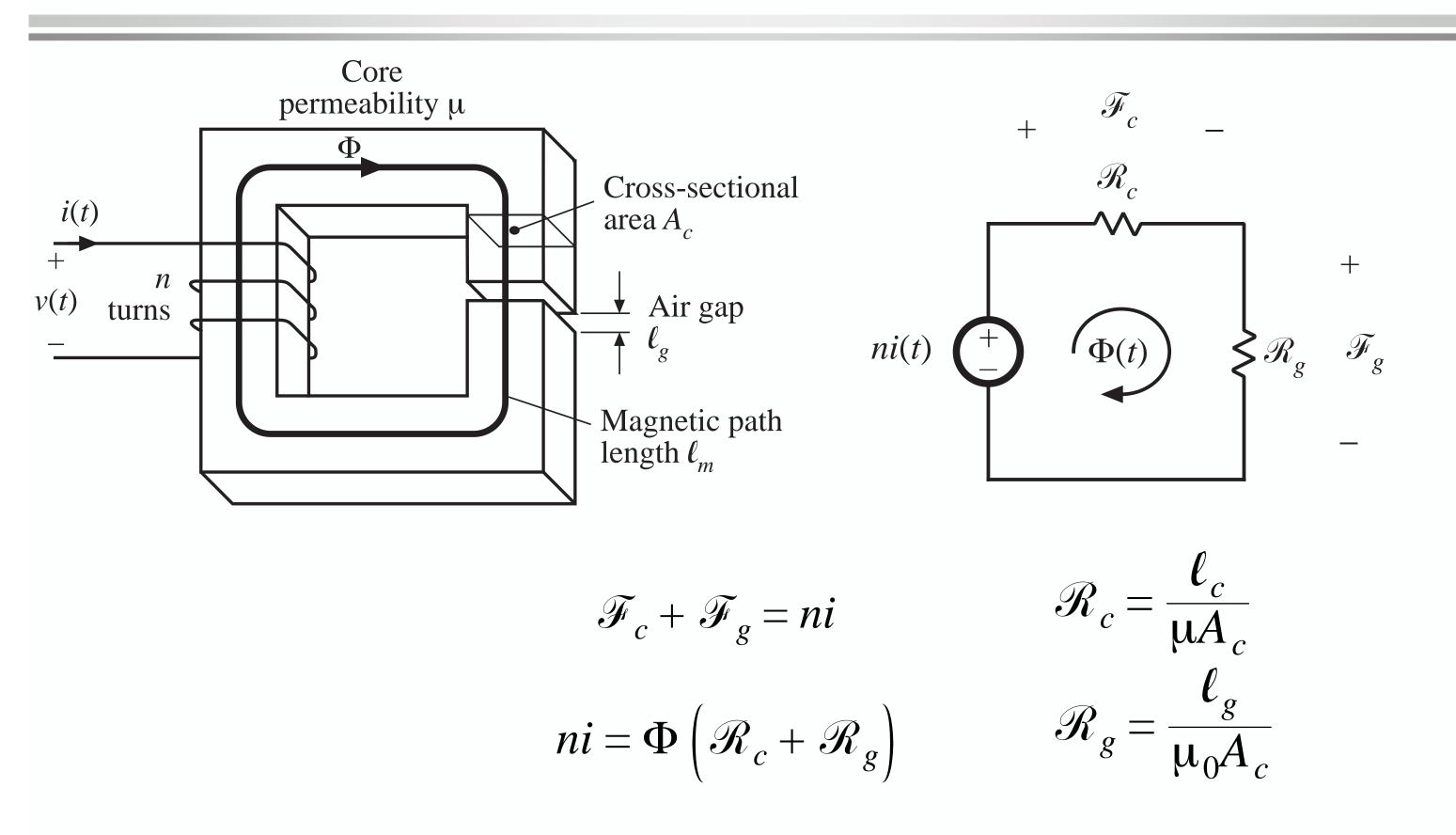
Right-hand side: currents in windings are sources of MMF's. An n-turn winding carrying current i(t) is modeled as an MMF (voltage) source, of value ni(t).

Total MMF's around the closed path add up to zero.

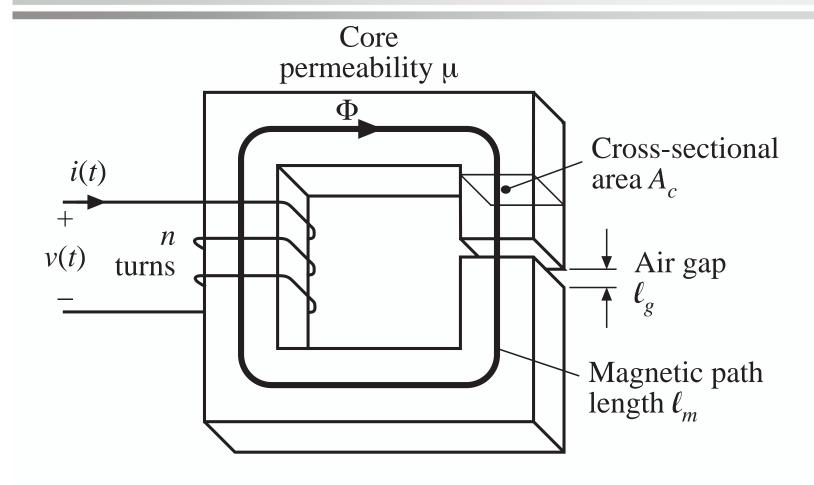
## Example: inductor with air gap



## Magnetic circuit model



## Solution of model



Faraday's law: 
$$v(t) = n \frac{d\Phi(t)}{dt}$$

Substitute for 
$$\Phi$$
:  $v(t) = \frac{n^2}{\mathcal{R}_c + \mathcal{R}_g} \frac{di(t)}{dt}$ 

Hence inductance is

$$L = \frac{n^2}{\mathcal{R}_c + \mathcal{R}_g}$$

$$\begin{array}{c|c}
+ & \mathscr{F}_{c} & - \\
& \mathscr{R}_{c}
\end{array}$$

$$\begin{array}{c|c}
+ & \mathscr{F}_{c} & - \\
& \mathscr{R}_{c}
\end{array}$$

$$+ & & & \\
& \mathscr{R}_{g}$$

$$\mathcal{R}_{g}$$

$$\mathscr{F}_{g}$$

$$- & & \\
& \mathscr{R}_{c} = \frac{\ell_{c}}{\mu A_{c}}$$

$$\mathscr{R}_{g} = \frac{\ell_{g}}{\mu_{0} A_{c}}$$

## Effect of air gap

$$ni = \Phi\left(\mathcal{R}_c + \mathcal{R}_g\right)$$

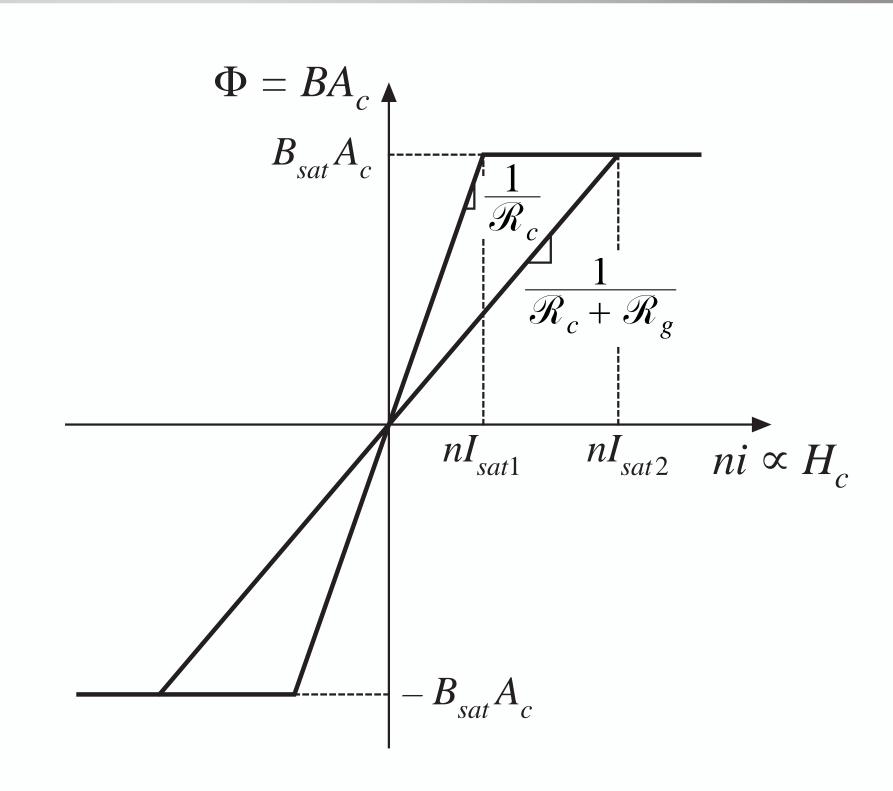
$$L = \frac{n^2}{\mathcal{R}_c + \mathcal{R}_g}$$

$$\Phi_{sat} = B_{sat} A_c$$

$$I_{sat} = \frac{B_{sat}A_c}{n} \left( \mathcal{R}_c + \mathcal{R}_g \right)$$

### Effect of air gap:

- decrease inductance
- increase saturation current
- inductance is less dependent on core permeability



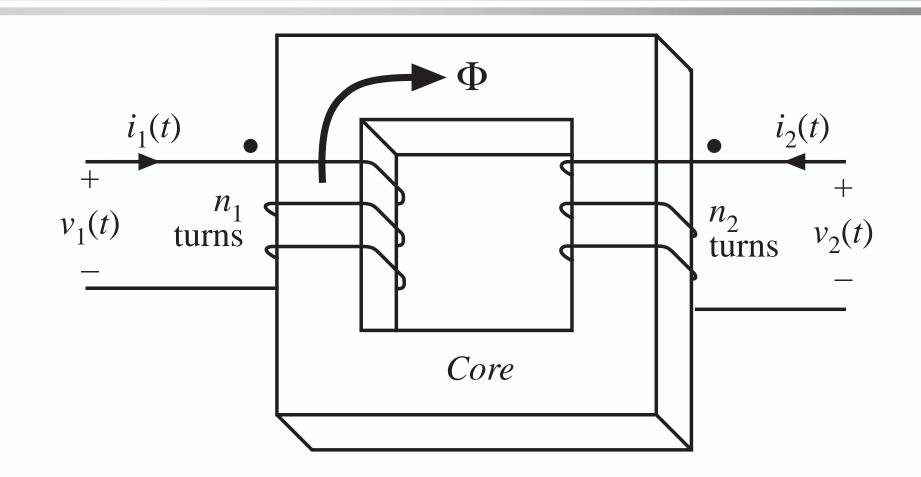
## 13.2 Transformer modeling

### Two windings, no air gap:

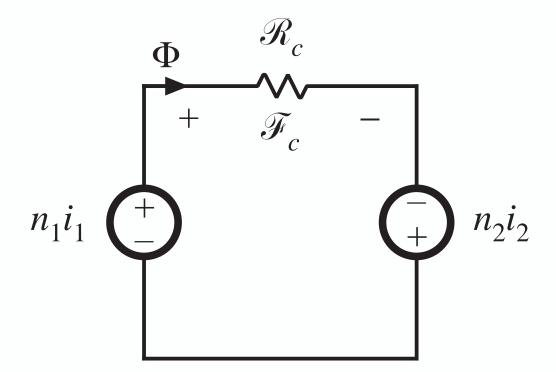
$$\mathcal{R} = \frac{\ell_m}{\mu A_c}$$

$$\mathcal{F}_c = n_1 i_1 + n_2 i_2$$

$$\Phi \mathcal{R} = n_1 i_1 + n_2 i_2$$



Magnetic circuit model:



## 13.2.1 The ideal transformer

In the ideal transformer, the core reluctance  $\mathcal{R}$  approaches zero.

MMF  $\mathscr{F}_c = \Phi \, \mathscr{R}$  also approaches zero. We then obtain

$$0 = n_1 i_1 + n_2 i_2$$

Also, by Faraday's law,

$$v_1 = n_1 \frac{d\Phi}{dt}$$

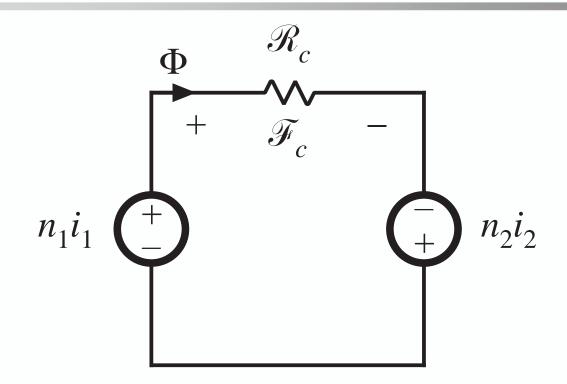
$$v_2 = n_2 \frac{d\Phi}{dt}$$

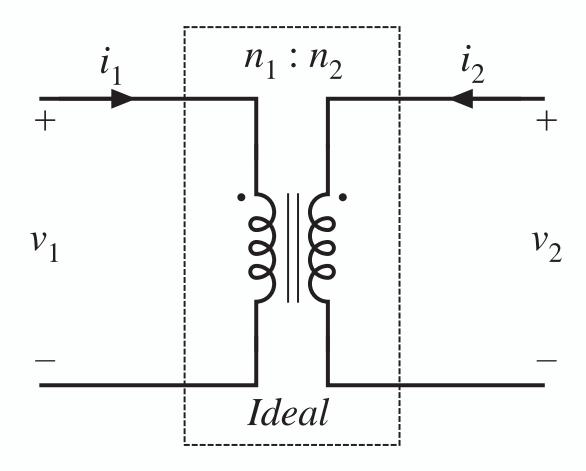
Eliminate  $\Phi$ :

$$\frac{d\Phi}{dt} = \frac{v_1}{n_1} = \frac{v_2}{n_2}$$

Ideal transformer equations:

$$\frac{v_1}{n_1} = \frac{v_2}{n_2}$$
 and  $n_1 i_1 + n_2 i_2 = 0$ 





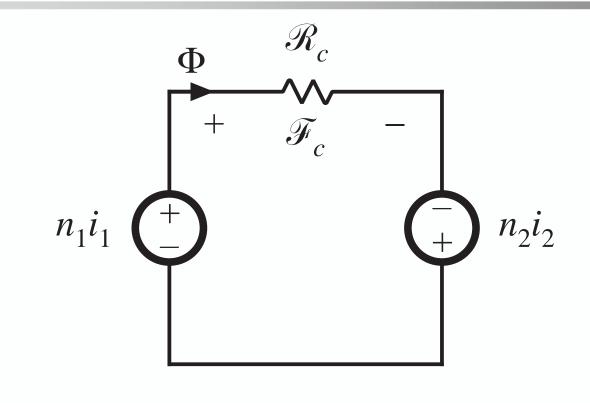
## 13.2.2 The magnetizing inductance

For nonzero core reluctance, we obtain

$$\Phi \mathcal{R} = n_1 i_1 + n_2 i_2 \quad \text{with} \quad v_1 = n_1 \frac{d\Phi}{dt}$$

Eliminate Φ:

$$v_1 = \frac{n_1^2}{\Re} \frac{d}{dt} \left[ i_1 + \frac{n_2}{n_1} i_2 \right]$$



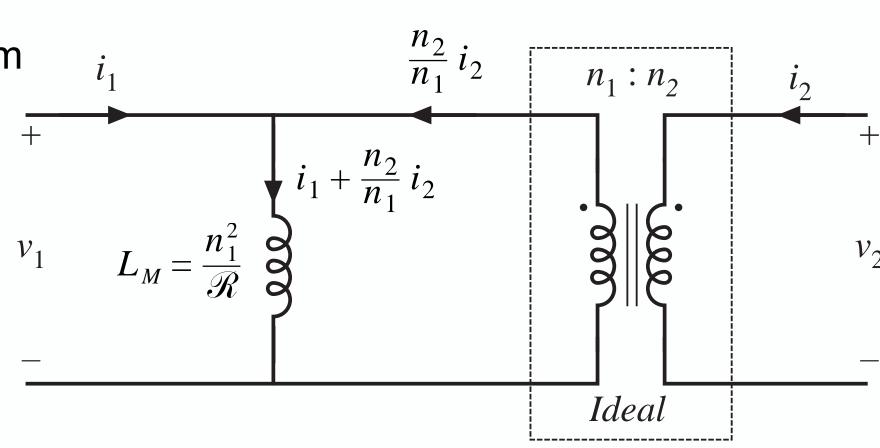
This equation is of the form

$$v_1 = L_M \frac{di_M}{dt}$$

with

$$L_{M} = \frac{n_{1}^{2}}{\Re}$$

$$i_{M} = i_{1} + \frac{n_{2}}{n_{1}} i_{2}$$



## Magnetizing inductance: discussion

- Models magnetization of core material
- A real, physical inductor, that exhibits saturation and hysteresis
- If the secondary winding is disconnected:
  - we are left with the primary winding on the core
  - primary winding then behaves as an inductor
  - the resulting inductor is the magnetizing inductance, referred to the primary winding
- Magnetizing current causes the ratio of winding currents to differ from the turns ratio

## Transformer saturation

- Saturation occurs when core flux density B(t) exceeds saturation flux density  $B_{sat}$ .
- When core saturates, the magnetizing current becomes large, the impedance of the magnetizing inductance becomes small, and the windings are effectively shorted out.
- Large winding currents  $i_1(t)$  and  $i_2(t)$  do not necessarily lead to saturation. If

$$0 = n_1 i_1 + n_2 i_2$$

then the magnetizing current is zero, and there is no net magnetization of the core.

Saturation is caused by excessive applied volt-seconds

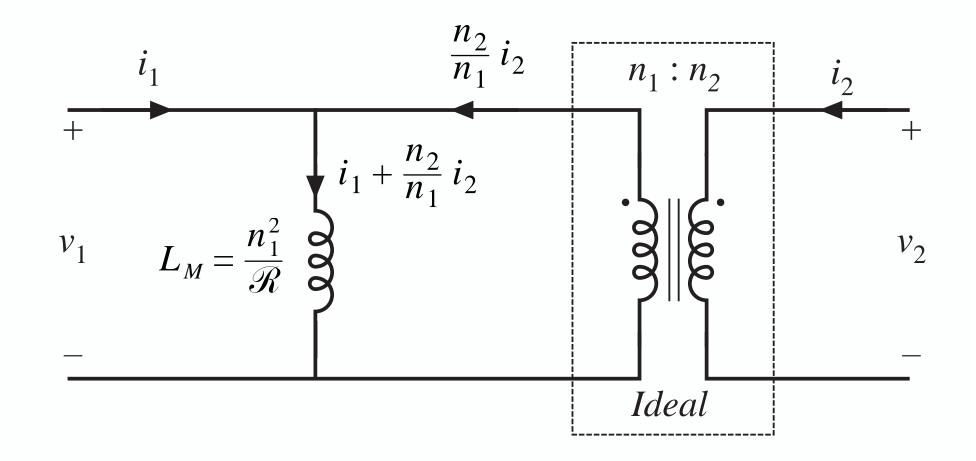
## Saturation vs. applied volt-seconds

Magnetizing current depends on the integral of the applied winding voltage:

$$i_M(t) = \frac{1}{L_M} \int v_1(t) dt$$

Flux density is proportional:

$$B(t) = \frac{1}{n_1 A_c} \int v_1(t) dt$$

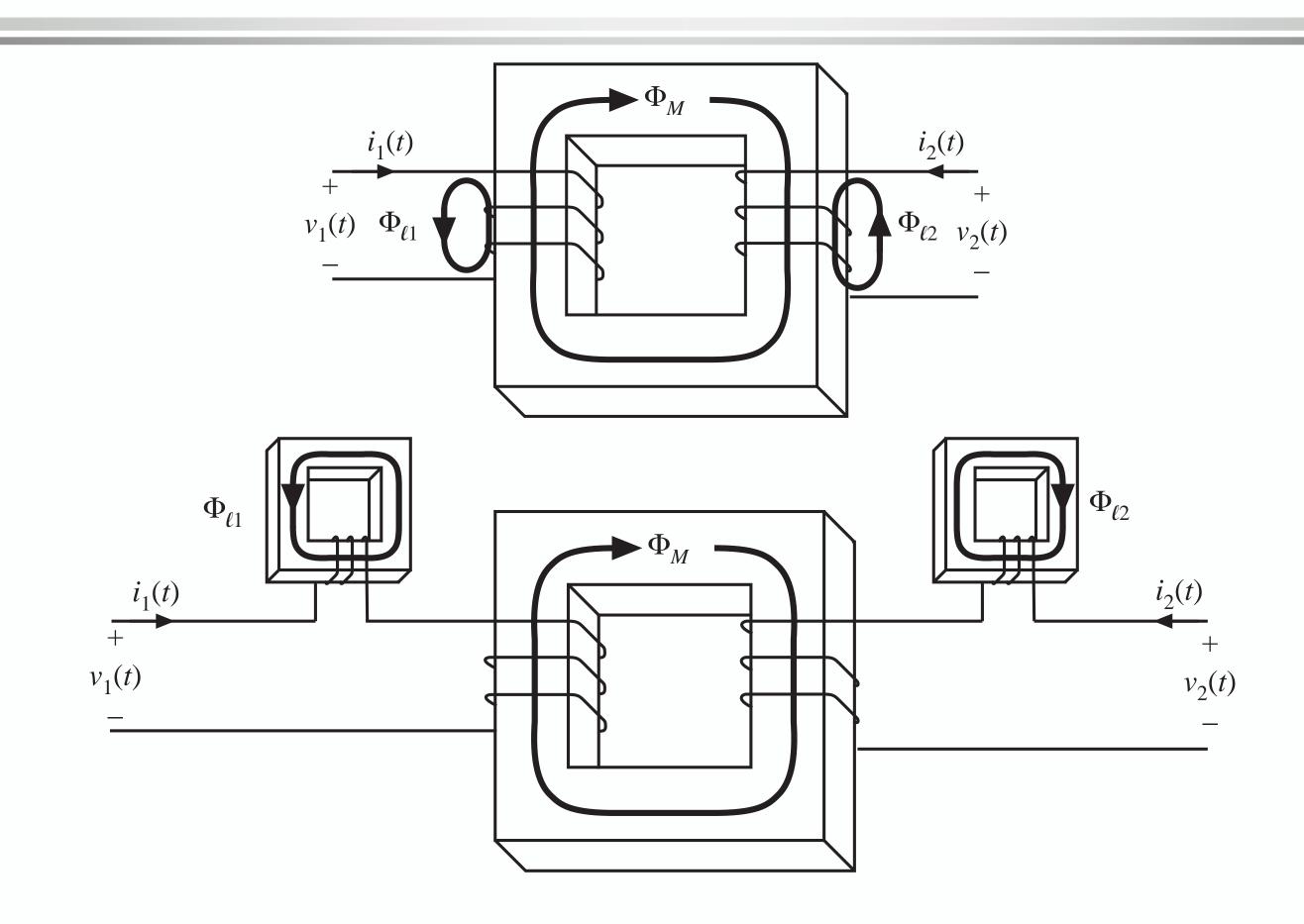


Flux density becomes large, and core saturates, when the applied volt-seconds  $\lambda_1$  are too large, where

$$\lambda_1 = \int_{t_1}^{t_2} v_1(t) dt$$

limits of integration chosen to coincide with positive portion of applied voltage waveform

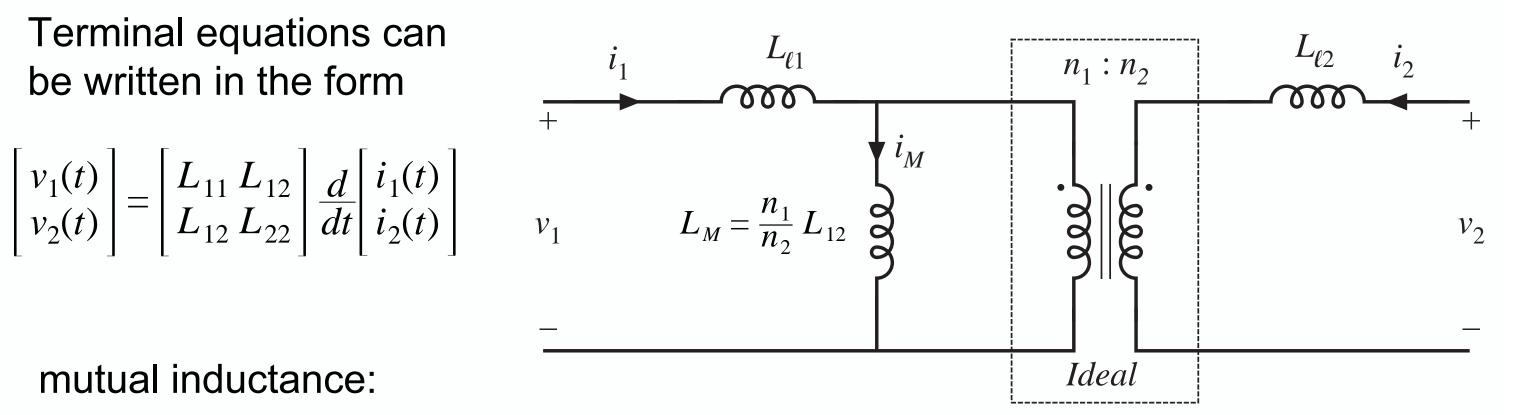
# 13.2.3 Leakage inductances



## Transformer model, including leakage inductance

### Terminal equations can be written in the form

$$\begin{bmatrix} v_{1}(t) \\ v_{2}(t) \end{bmatrix} = \begin{bmatrix} L_{11} L_{12} \\ L_{12} L_{22} \end{bmatrix} \frac{d}{dt} \begin{bmatrix} i_{1}(t) \\ i_{2}(t) \end{bmatrix}$$



#### mutual inductance:

$$L_{12} = \frac{n_1 n_2}{\Re} = \frac{n_2}{n_1} L_M$$

primary and secondary self-inductances:

$$L_{11} = L_{\ell 1} + \frac{n_1}{n_2} L_{12}$$
$$L_{22} = L_{\ell 2} + \frac{n_2}{n_1} L_{12}$$

effective turns ratio

$$n_e = \sqrt{\frac{L_{22}}{L_{11}}}$$

coupling coefficient 
$$k = \frac{L_{12}}{\sqrt{L_{11}L_{22}}}$$

## 13.3 Loss mechanisms in magnetic devices

Low-frequency losses:

Dc copper loss

Core loss: hysteresis loss

High-frequency losses: the skin effect

Core loss: classical eddy current losses

Eddy current losses in ferrite cores

High frequency copper loss: the proximity effect

Proximity effect: high frequency limit

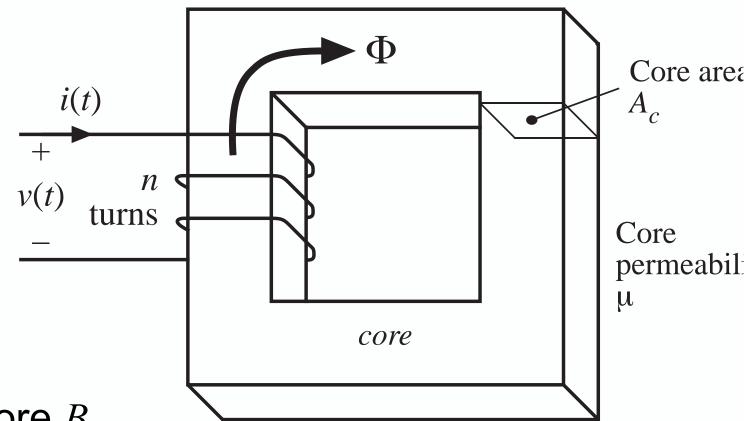
MMF diagrams, losses in a layer, and losses in basic multilayer windings

Effect of PWM waveform harmonics

## 13.3.1 Core loss

Energy per cycle *W* flowing into *n*-turn winding of an inductor, excited by periodic waveforms of frequency *f*:

$$W = \int_{one \ cycle} v(t)i(t)dt$$



Relate winding voltage and current to core *B* and *H* via Faraday's law and Ampere's law:

$$v(t) = nA_c \frac{dB(t)}{dt}$$

$$H(t)\ell_m = ni(t)$$

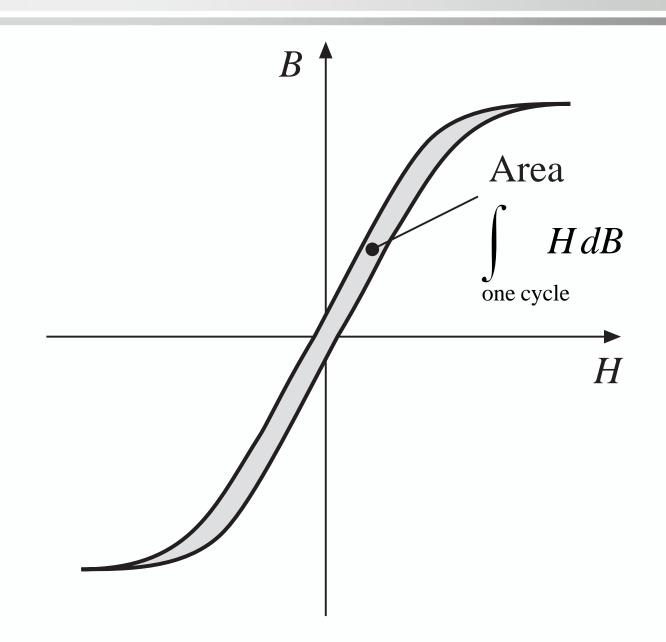
Substitute into integral:

$$W = \int_{one \ cycle} \left( nA_c \frac{dB(t)}{dt} \right) \left( \frac{H(t)\ell_m}{n} \right) dt$$
$$= \left( A_c \ell_m \right) \int_{one \ cycle} H dB$$

# Core loss: Hysteresis loss

$$W = (A_c \ell_m) \int_{one\ cycle} H dB$$

The term  $A_c \ell_m$  is the volume of the core, while the integral is the area of the B-H loop.



(energy lost per cycle) = (core volume) (area of B–H loop)

$$P_{H} = (f)(A_{c}\ell_{m}) \int_{one\ cycle} HdB$$

Hysteresis loss is directly proportional to applied frequency

# Modeling hysteresis loss

- Hysteresis loss varies directly with applied frequency
- Dependence on maximum flux density: how does area of B–H loop depend on maximum flux density (and on applied waveforms)?
   Empirical equation (Steinmetz equation):

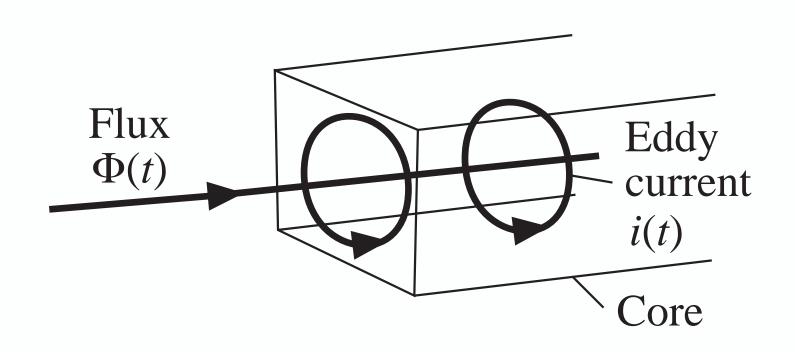
$$P_H = K_H f B_{\text{max}}^{\alpha}(core \ volume)$$

The parameters  $K_H$  and  $\alpha$  are determined experimentally.

Dependence of  $P_H$  on  $B_{max}$  is predicted by the theory of magnetic domains.

# Core loss: eddy current loss

Magnetic core materials are reasonably good conductors of electric current. Hence, according to Lenz's law, magnetic fields within the core induce currents ("eddy currents") to flow within the core. The eddy currents flow such that they tend to generate a flux which opposes changes in the core flux  $\Phi(t)$ . The eddy currents tend to prevent flux from penetrating the core.



Eddy current loss  $i^2(t)R$ 

## Modeling eddy current loss

- Ac flux  $\Phi(t)$  induces voltage v(t) in core, according to Faraday's law. Induced voltage is proportional to derivative of  $\Phi(t)$ . In consequence, magnitude of induced voltage is directly proportional to excitation frequency f.
- If core material impedance Z is purely resistive and independent of frequency, Z = R, then eddy current magnitude is proportional to voltage: i(t) = v(t)/R. Hence magnitude of i(t) is directly proportional to excitation frequency f.
- Eddy current power loss  $i^2(t)R$  then varies with square of excitation frequency f.
- Classical Steinmetz equation for eddy current loss:

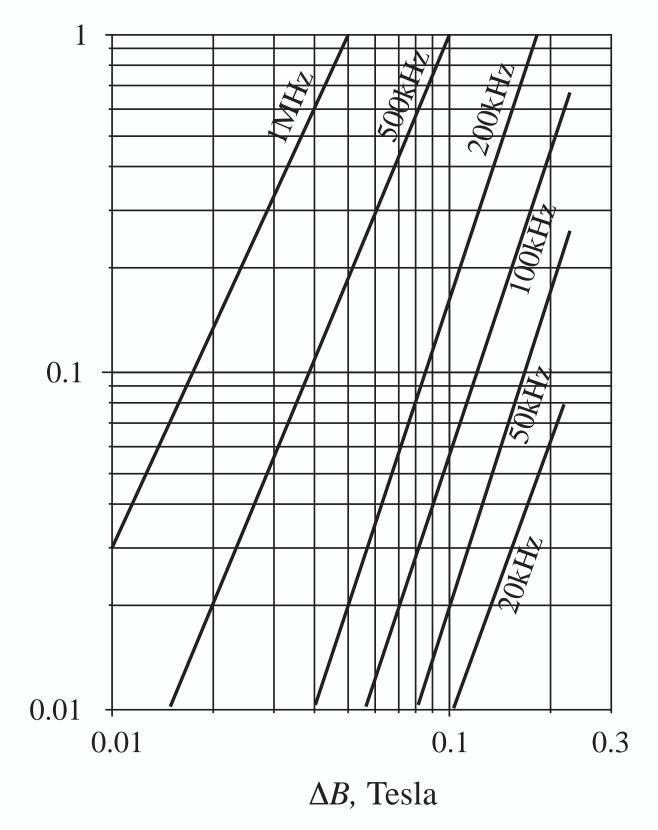
$$P_E = K_E f^2 B_{\text{max}}^2 (core \ volume)$$

• Ferrite core material impedance is capacitive. This causes eddy current power loss to increase as  $f^4$ .

### Total core loss: manufacturer's data

# Ferrite core material

Power loss density, Watts/cm<sup>3</sup>



Empirical equation, at a fixed frequency:

$$P_{fe} = K_{fe} (\Delta B)^{\beta} A_c \ell_m$$

## Core materials

Core type	$\boldsymbol{B}_{sat}$	Relative core loss	Applications
Laminations iron, silicon steel	1.5 - 2.0 T	high	50-60 Hz transformers, inductors
Powdered cores powdered iron, molypermalloy	0.6 - 0.8 T	medium	1 kHz transformers, 100 kHz filter inductors
Ferrite Manganese-zinc, Nickel-zinc	0.25 - 0.5 T	low	20 kHz - 1 MHz transformers, ac inductors

# 13.3.2 Low-frequency copper loss

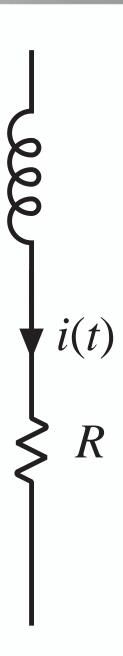
DC resistance of wire

$$R = \rho \, \frac{\ell_b}{A_w}$$

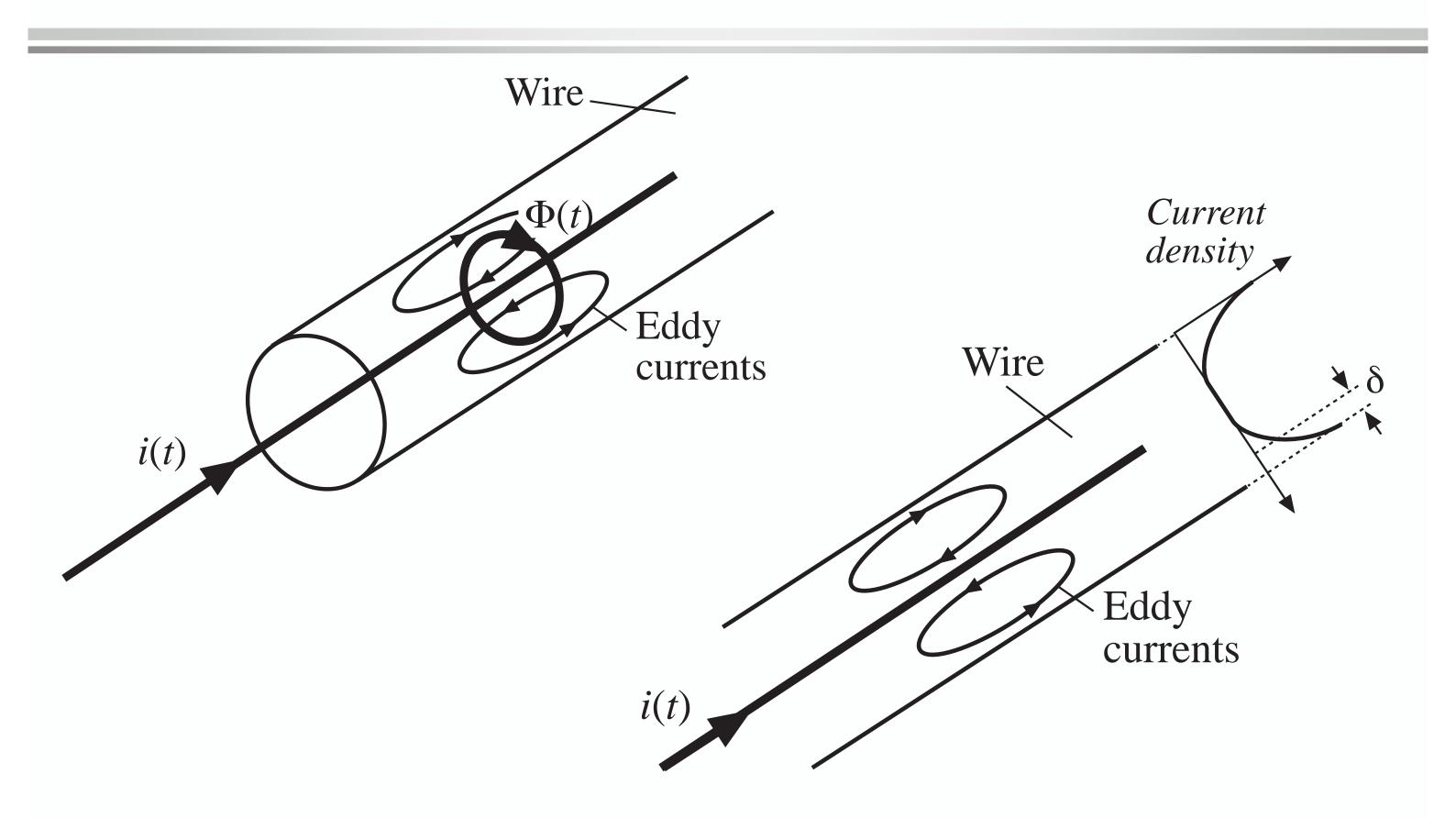
where  $A_{\scriptscriptstyle W}$  is the wire bare cross-sectional area, and  $\ell_b$  is the length of the wire. The resistivity  $\rho$  is equal to  $1.724\cdot 10^{-6}~\Omega$  cm for soft-annealed copper at room temperature. This resistivity increases to  $2.3\cdot 10^{-6}~\Omega$  cm at  $100^{\circ}\mathrm{C}$ .

The wire resistance leads to a power loss of

$$P_{cu} = I_{rms}^2 R$$



# 13.4 Eddy currents in winding conductors 13.4.1 Intro to the skin and proximity effects



## Penetration depth δ

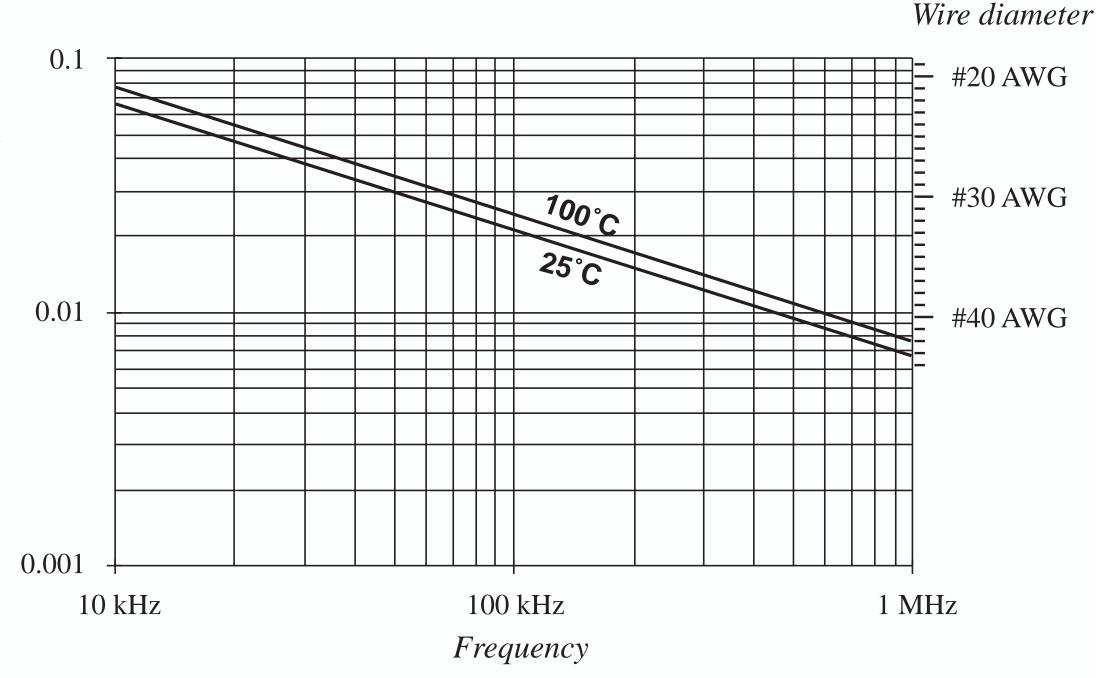
For sinusoidal currents: current density is an exponentially decaying function of distance into the conductor, with characteristic length  $\delta$  known as the *penetration depth* or *skin depth*.

Penetration depth δ, cm

$$\delta = \sqrt{\frac{\rho}{\pi \mu f}}$$

For copper at room temperature:

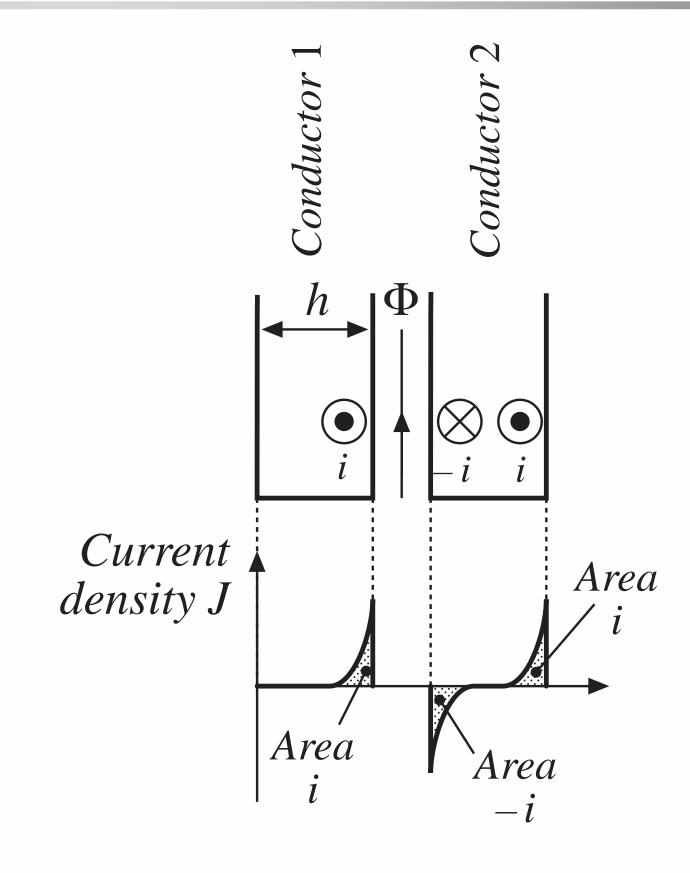
$$\delta = \frac{7.5}{\sqrt{f}} \text{ cm}$$



# The proximity effect

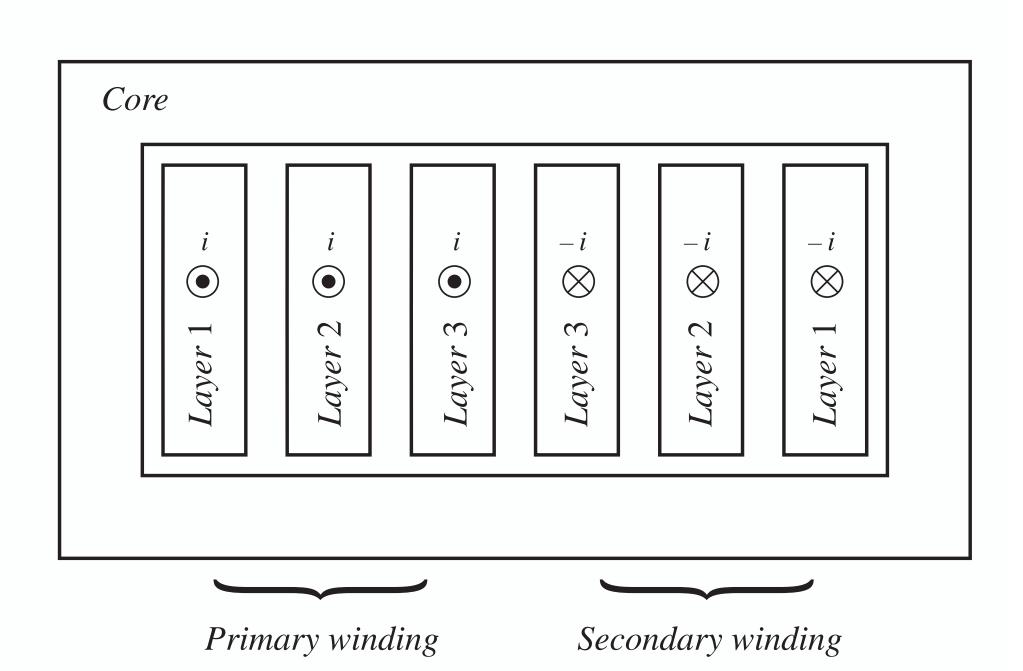
Ac current in a conductor induces eddy currents in adjacent conductors by a process called the *proximity effect*. This causes significant power loss in the windings of high-frequency transformers and ac inductors.

A multi-layer foil winding, with  $h \gg \delta$ . Each layer carries net current i(t).



# Example: a two-winding transformer

Cross-sectional view of two-winding transformer example. Primary turns are wound in three layers. For this example, let's assume that each layer is one turn of a flat foil conductor. The secondary is a similar three-layer winding. Each layer carries net current i(t). Portions of the windings that lie outside of the core window are not illustrated. Each layer has thickness  $h \gg \delta$ .



# Distribution of currents on surfaces of conductors: two-winding example

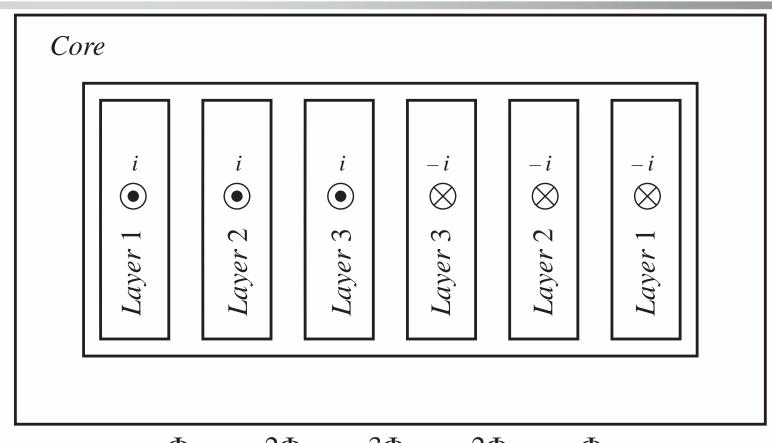
Skin effect causes currents to concentrate on surfaces of conductors

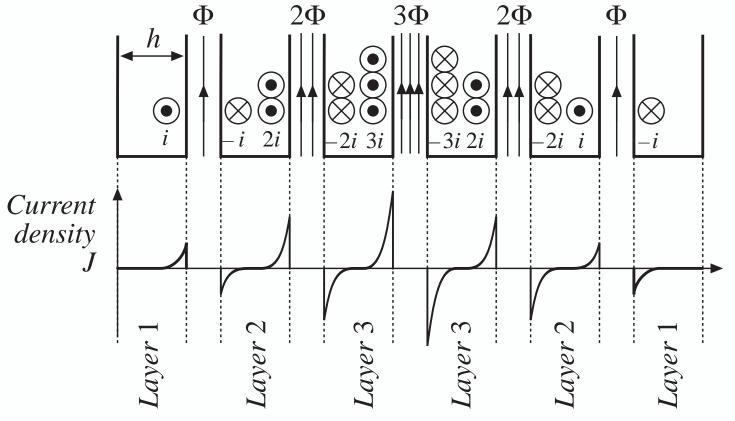
Surface current induces equal and opposite current on adjacent conductor

This induced current returns on opposite side of conductor

Net conductor current is equal to i(t) for each layer, since layers are connected in series

Circulating currents within layers increase with the numbers of layers

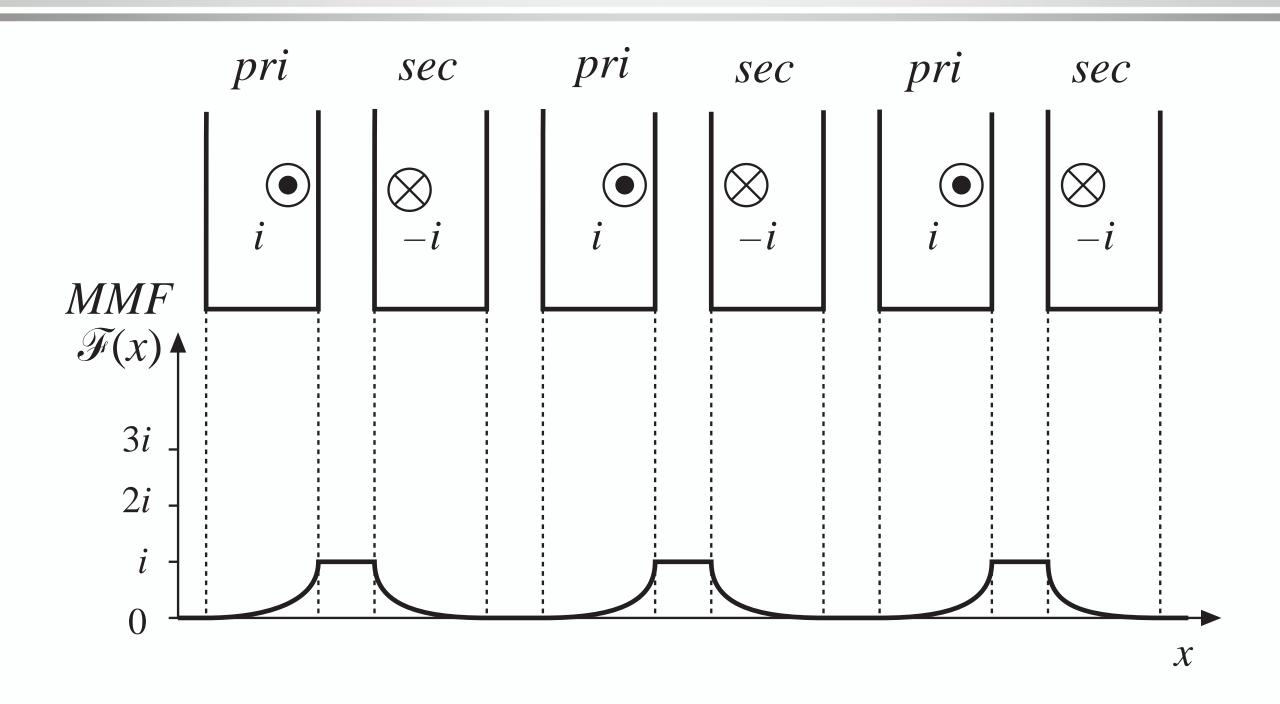




Primary winding

Secondary winding

# Interleaving the windings: MMF diagram



Greatly reduces the peak MMF, leakage flux, and proximity losses

## Litz wire

- A way to increase conductor area while maintaining low proximity losses
- Many strands of small-gauge wire are bundled together and are externally connected in parallel
- Strands are twisted, or transposed, so that each strand passes equally through each position on inside and outside of bundle. This prevents circulation of currents between strands.
- Strand diameter should be sufficiently smaller than skin depth
- The Litz wire bundle itself is composed of multiple layers
- Advantage: when properly sized, can significantly reduce proximity loss
- Disadvantage: increased cost and decreased amount of copper within core window

# 13.5. Several types of magnetic devices, their B–H loops, and core vs. copper loss

A key design decision: the choice of maximum operating flux density  $B_{max}$ 

- Choose  $B_{max}$  to avoid saturation of core, or
- Further reduce  $B_{max}$ , to reduce core losses

Different design procedures are employed in the two cases.

Types of magnetic devices:

Filter inductor AC inductor

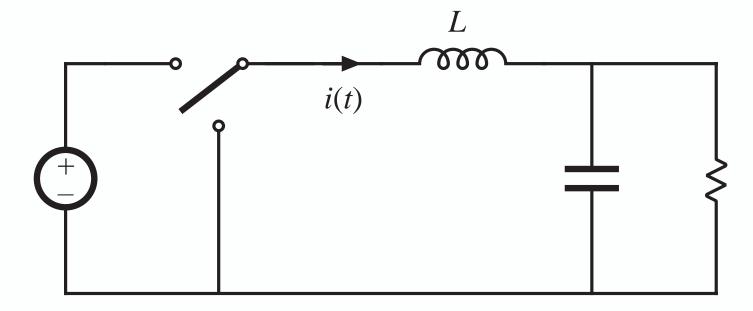
Conventional transformer Coupled inductor

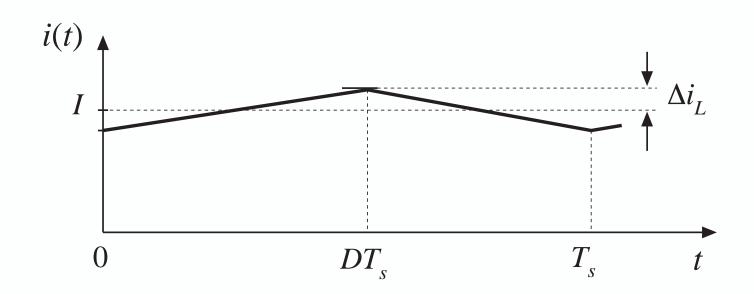
Flyback transformer SEPIC transformer

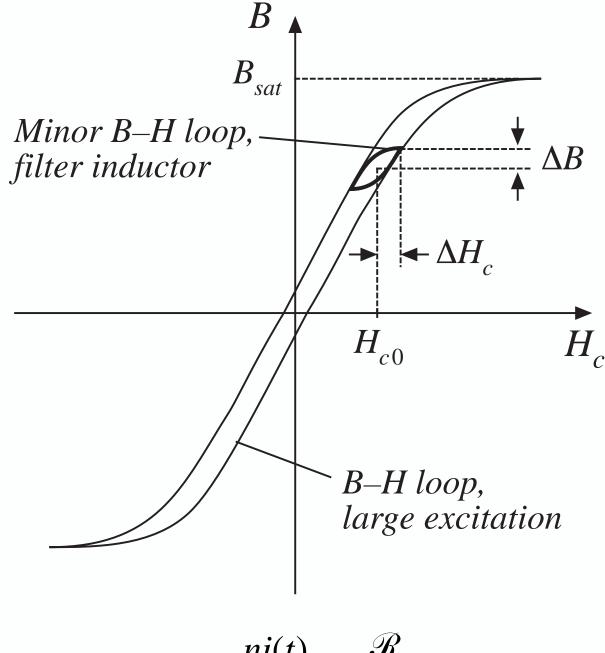
Magnetic amplifier Saturable reactor

### Filter inductor

#### CCM buck example



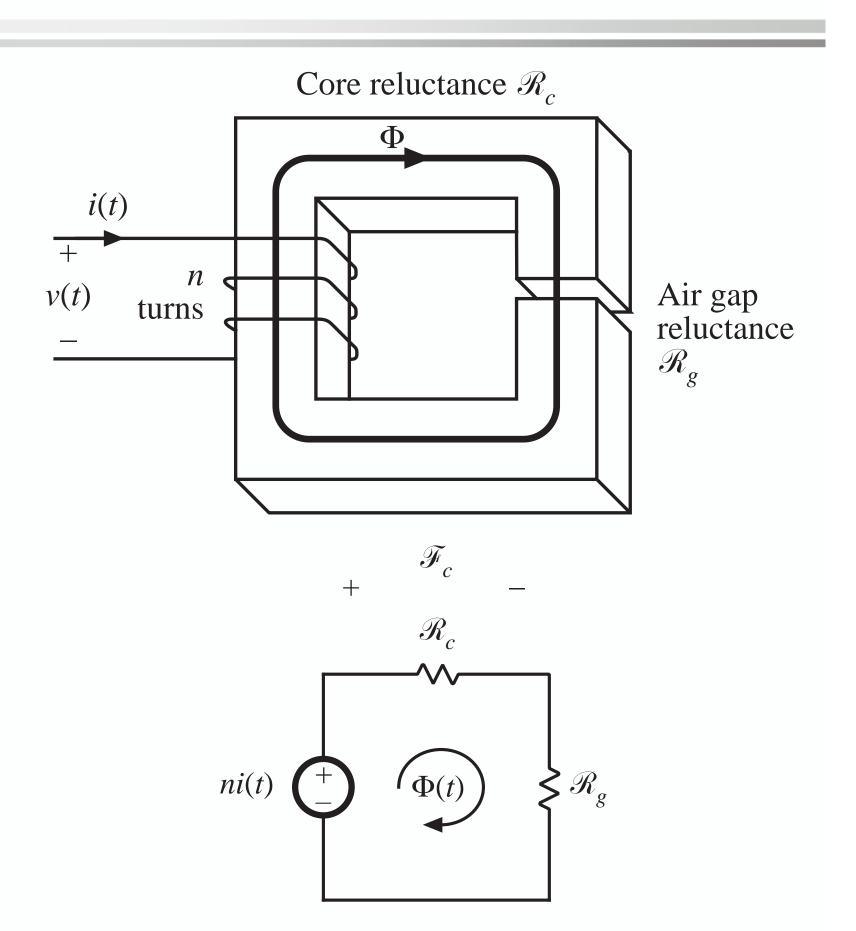




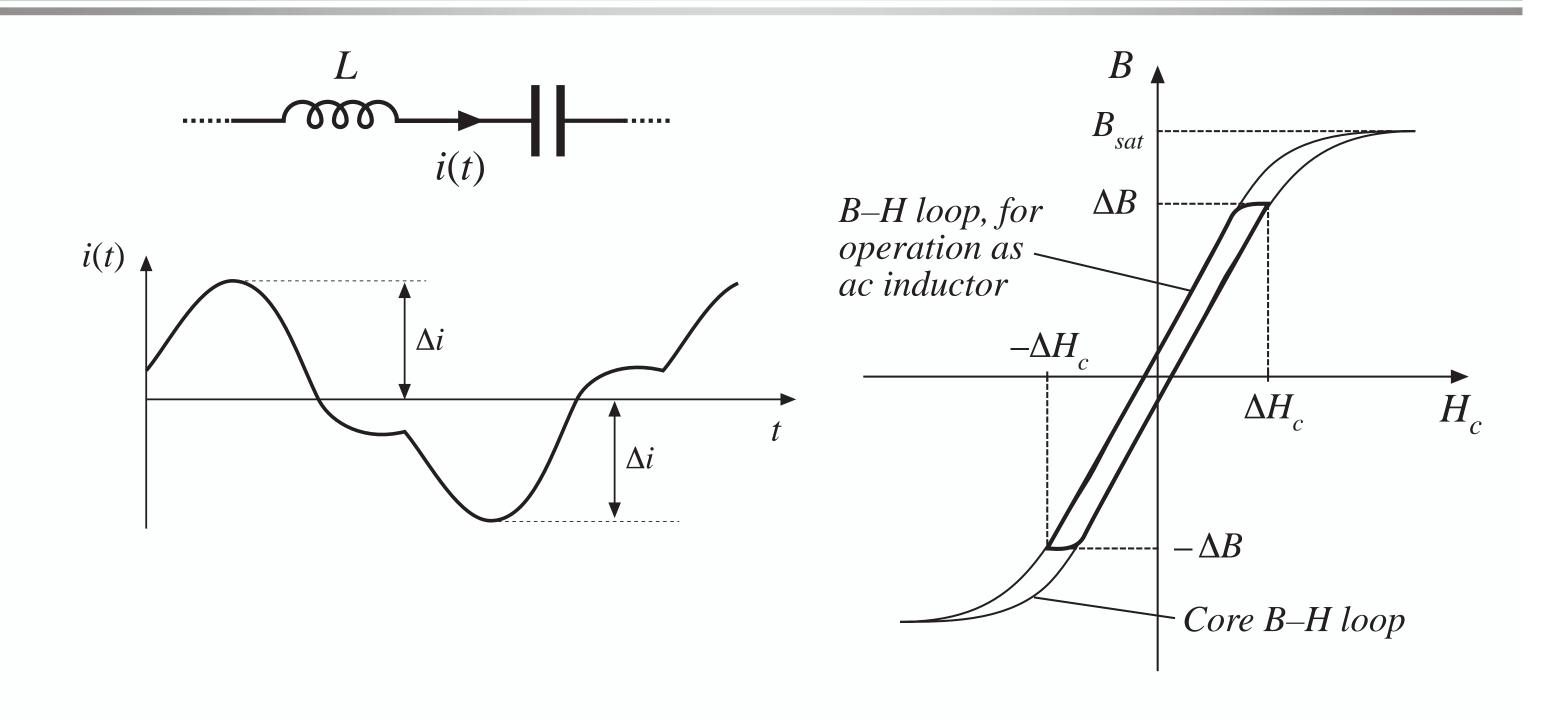
$$H_c(t) = \frac{ni(t)}{\ell_c} \frac{\mathcal{R}_c}{\mathcal{R}_c + \mathcal{R}_g}$$

## Filter inductor, cont.

- Negligible core loss, negligible proximity loss
- Loss dominated by dc copper loss
- Flux density chosen simply to avoid saturation
- Air gap is employed
- Could use core materials
   having high saturation flux
   density (and relatively high
   core loss), even though
   converter switching frequency
   is high



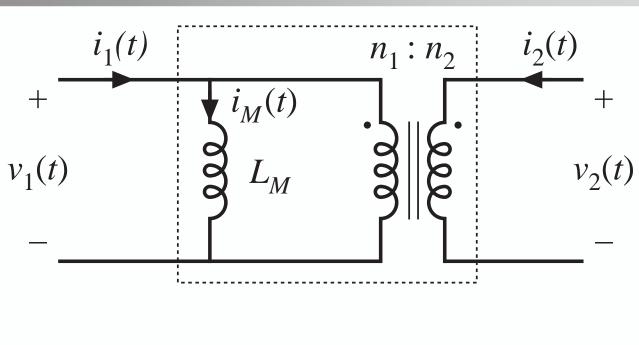
## AC inductor

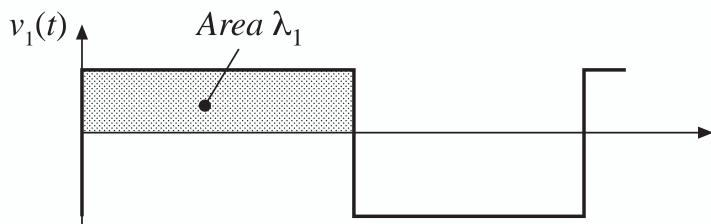


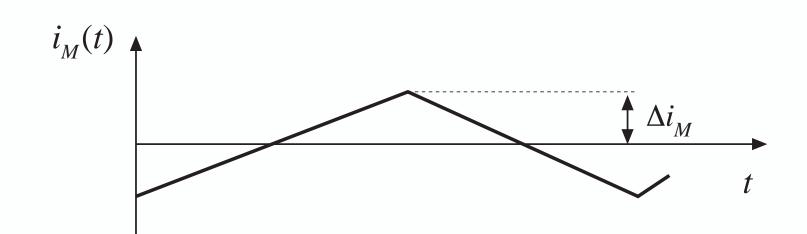
## AC inductor, cont.

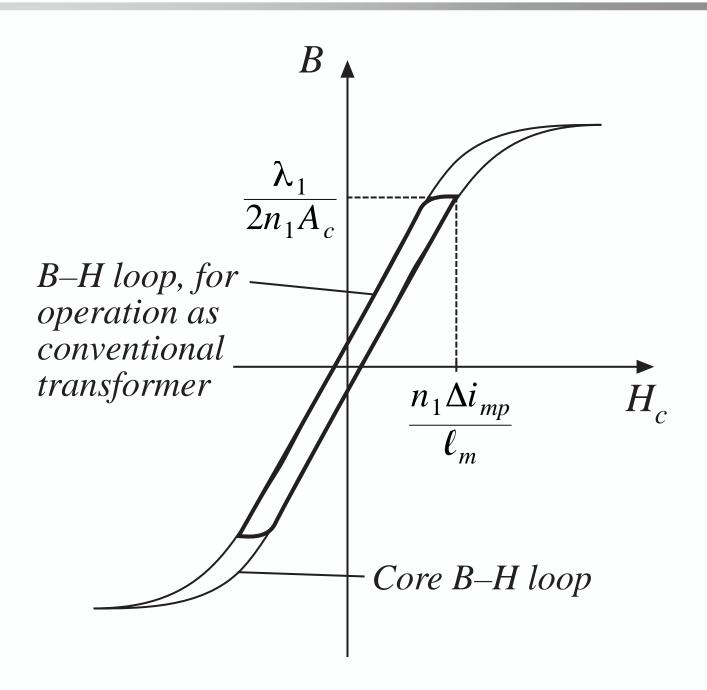
- Core loss, copper loss, proximity loss are all significant
- An air gap is employed
- Flux density is chosen to reduce core loss
- A high-frequency material (ferrite) must be employed

## Conventional transformer









$$H(t) = \frac{ni_M(t)}{\ell_m}$$

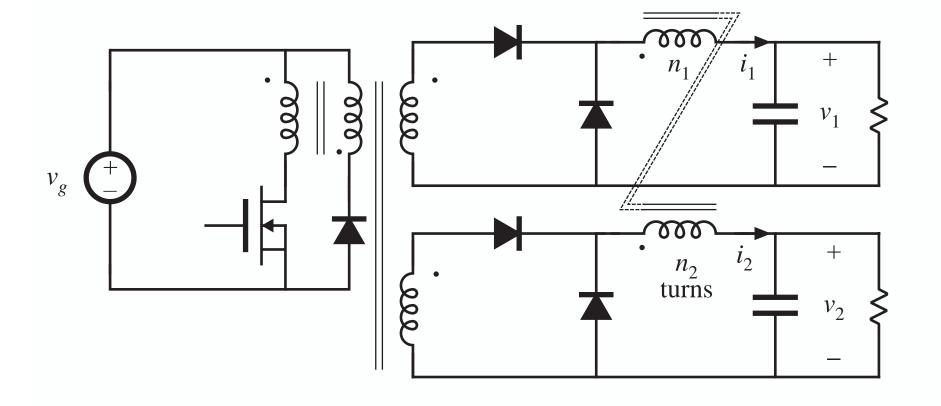
## Conventional transformer, cont.

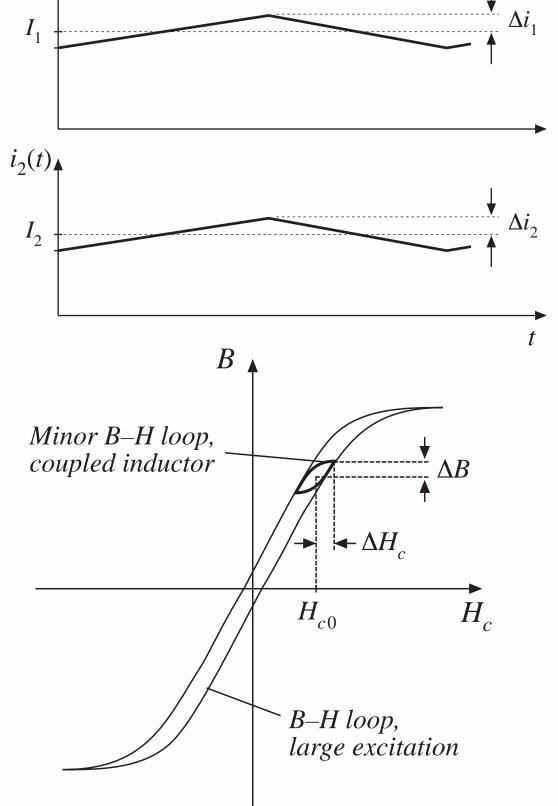
- · Core loss, copper loss, and proximity loss are usually significant
- No air gap is employed
- Flux density is chosen to reduce core loss
- A high frequency material (ferrite) must be employed

# Coupled inductor

 $i_1(t)$ 

Two-output forward converter example



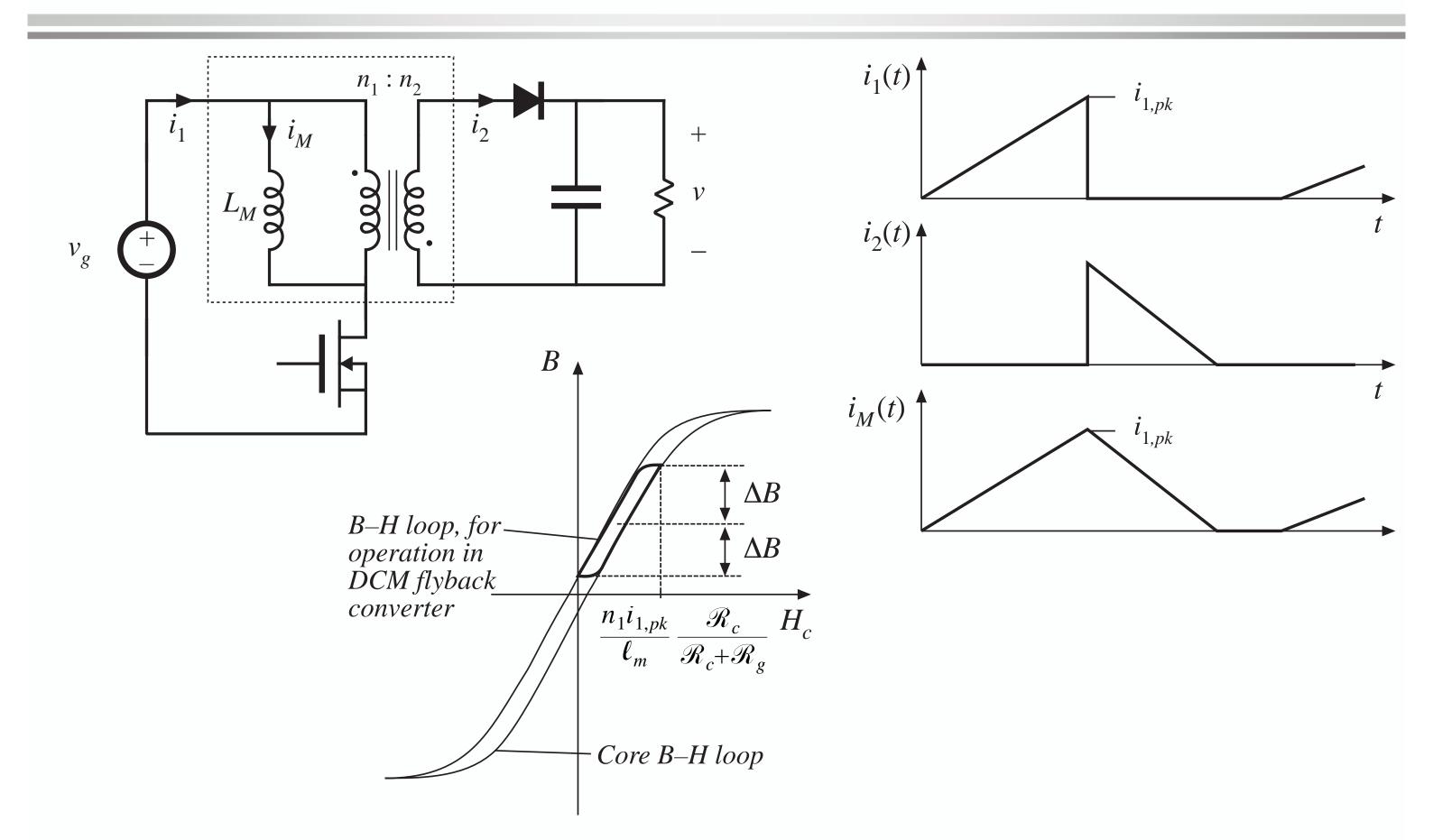


$$H_c(t) = \frac{n_1 i_1(t) + n_2 i_2(t)}{\ell_c} \frac{\mathcal{R}_c}{\mathcal{R}_c + \mathcal{R}_g}$$

## Coupled inductor, cont.

- A filter inductor having multiple windings
- Air gap is employed
- Core loss and proximity loss usually not significant
- Flux density chosen to avoid saturation
- Low-frequency core material can be employed

# DCM flyback transformer



## DCM flyback transformer, cont.

- Core loss, copper loss, proximity loss are significant
- Flux density is chosen to reduce core loss
- Air gap is employed
- A high-frequency core material (ferrite) must be used

- 1. Magnetic devices can be modeled using lumped-element magnetic circuits, in a manner similar to that commonly used to model electrical circuits. The magnetic analogs of electrical voltage V, current I, and resistance R, are magnetomotive force (MMF)  $\mathscr{F}$ , flux  $\Phi$ , and reluctance  $\mathscr{R}$  respectively.
- 2. Faraday's law relates the voltage induced in a loop of wire to the derivative of flux passing through the interior of the loop.
- 3. Ampere's law relates the total MMF around a loop to the total current passing through the center of the loop. Ampere's law implies that winding currents are sources of MMF, and that when these sources are included, then the net MMF around a closed path is equal to zero.
- 4. Magnetic core materials exhibit hysteresis and saturation. A core material saturates when the flux density B reaches the saturation flux density  $B_{sat}$ .

- 5. Air gaps are employed in inductors to prevent saturation when a given maximum current flows in the winding, and to stabilize the value of inductance. The inductor with air gap can be analyzed using a simple magnetic equivalent circuit, containing core and air gap reluctances and a source representing the winding MMF.
- 6. Conventional transformers can be modeled using sources representing the MMFs of each winding, and the core MMF. The core reluctance approaches zero in an ideal transformer. Nonzero core reluctance leads to an electrical transformer model containing a magnetizing inductance, effectively in parallel with the ideal transformer. Flux that does not link both windings, or "leakage flux," can be modeled using series inductors.
- 7. The conventional transformer saturates when the applied winding voltseconds are too large. Addition of an air gap has no effect on saturation. Saturation can be prevented by increasing the core cross-sectional area, or by increasing the number of primary turns.

- 8. Magnetic materials exhibit core loss, due to hysteresis of the  $B\!-\!H$  loop and to induced eddy currents flowing in the core material. In available core materials, there is a tradeoff between high saturation flux density  $B_{sat}$  and high core loss  $P_{fe}$ . Laminated iron alloy cores exhibit the highest  $B_{sat}$  but also the highest  $P_{fe}$ , while ferrite cores exhibit the lowest  $P_{fe}$  but also the lowest  $P_{fe}$ . Between these two extremes are powdered iron alloy and amorphous alloy materials.
- 9. The skin and proximity effects lead to eddy currents in winding conductors, which increase the copper loss  $P_{cu}$  in high-current high-frequency magnetic devices. When a conductor has thickness approaching or larger than the penetration depth  $\delta$ , magnetic fields in the vicinity of the conductor induce eddy currents in the conductor. According to Lenz's law, these eddy currents flow in paths that tend to oppose the applied magnetic fields.

- 10. The magnetic field strengths in the vicinity of the winding conductors can be determined by use of MMF diagrams. These diagrams are constructed by application of Ampere's law, following the closed paths of the magnetic field lines which pass near the winding conductors. Multiple-layer noninterleaved windings can exhibit high maximum MMFs, with resulting high eddy currents and high copper loss.
- 11. An expression for the copper loss in a layer, as a function of the magnetic field strengths or MMFs surrounding the layer, is given in Section 13.4.4. This expression can be used in conjunction with the MMF diagram, to compute the copper loss in each layer of a winding. The results can then be summed, yielding the total winding copper loss. When the effective layer thickness is near to or greater than one skin depth, the copper losses of multiple-layer noninterleaved windings are greatly increased.

- 12. Pulse-width-modulated winding currents of contain significant total harmonic distortion, which can lead to a further increase of copper loss. The increase in proximity loss caused by current harmonics is most pronounced in multiple-layer non-interleaved windings, with an effective layer thickness near one skin depth.
- 13. A variety of magnetic devices are commonly used in switching converters. These devices differ in their core flux density variations, as well as in the magnitudes of the ac winding currents. When the flux density variations are small, core loss can be neglected. Alternatively, a low-frequency material can be used, having higher saturation flux density.